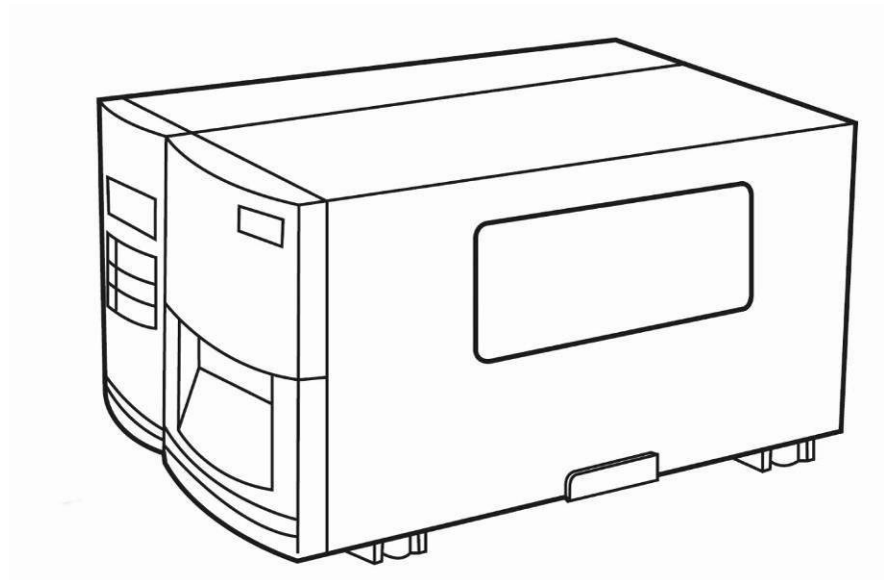


ARGOX

I4 Series Printer User Manual



<http://www.argox.com>



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FCC Compliance Statement

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that the interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by the following measures:

Reorient or relocate the receiving antenna.

Increase the separation between the equipment and the receiver.

Connect the equipment into a different outlet on a different circuit.

Consult the dealer or an experienced Radio/TV technician for help.

This unit was tested with shielded cables on the peripheral devices. Shielded cables must be used with the unit to insure compliance. The user is cautioned that any changes or modifications not expressly approved by Argox Information Co., Ltd. could void the user's authority to operate the equipment.

This is a Grade A product. In living environment, the product may cause interference to radio communications. In this case, the user is encouraged to try to correct the interference by effective measures.

Caution

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

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Contents

1	Introduction	1
1.1	Features.....	1
1.2	Unpacking.....	2
1.3	Understand your printer	3
1.3.1	Perspective view	3
1.3.2	Back view	4
1.3.3	Interior view	5
1.4	Printer control panel	6
1.4.1	Status lights.....	6
1.4.2	Buttons.....	7
2	Get started	8
2.1	Attach the power cord	8
2.2	Turn on/off your printer	9
2.2.1	Turn on your printer	9
2.2.2	Turn off your printer	10
2.3	Load media.....	11
2.3.1	Prepare media.....	12
2.3.2	Placing media roll.....	13
2.3.3	Media types	24
2.4	Load Ribbon	26
2.4.1	Placing Ribbon Roll.....	27
3	Printer operation.....	30
3.1	Front Panel	30
3.1.1	LCD Function Setting Procedure	31
3.2	Printing Media Calibration & Configuration	38
3.3	Printing a Configuration Report	39
3.4	Resetting to Factory Default Settings.....	41
3.5	Media sensing	42
3.4.1	Transmissive sensor	42
3.4.2	Reflective sensor	43
3.4.3	Adjust Position of Label Sensor.....	44
3.5	Communications	46
3.5.1	Interfaces and Requirements.....	46
3.6	Driver installation.....	48
3.6.1	Installing a Plug and Play printer driver (for USB only)	49
3.6.2	Installing a Printer Driver (for other interfaces except USB).....	55

4	Maintenance	61
4.1	Cleaning.....	62
4.1.1	Printhead.....	62
4.1.2	Platen Roller	63
4.2	RTC Battery Replacement.....	64
5	Troubleshooting	65
5.1	Printer issues	65
5.2	Media issues.....	66
5.3	Ribbon issues.....	67
5.4	Other issues.....	68
6	Specifications	69
6.1	Printer.....	69
6.1.1	Fonts, Barcodes, and Graphics Specification	71
6.2	Media & Ribbon	74
6.3	Bar codes.....	75
6.4	Electrical and operating environment.....	76
6.5	Physical dimension	76
6.6	Interfaces.....	77
6.6.1	USB	77
6.6.2	RS-232C	78
6.6.3	Centronics	79
6.6.4	Ethernet	80

1 Introduction

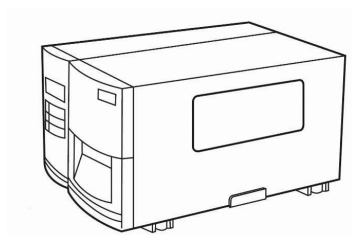
Thank you for purchasing an Argox I4 Series industrial barcode printer. This manual provides information about how to set up and operate your printer, load media, ribbon and solve common problems. Illustrations are provided to help you quickly become familiar with the printer.

1.1 Features

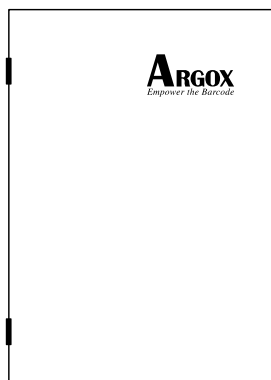
- **Fast Print Speed**
Max. 8 IPS, fastest print speed in its class.
- **Communication**
Standard: Ethernet, dual USB hosts, USB device, and RS-232.
Option: Wi-Fi, GPIO, Parallel, and Buzzer
- **Online management**
Web management and SNMP v2 support
- **Dual USB host function**
Stand-alone mode of scanner/ keyboard multiple data entry devices
- **New media calibration**
Intelli mode & Auto-feed mode & Smart mode

1.2 Unpacking

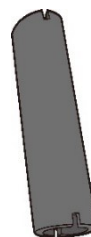
Make sure all of the following items are included in your package.



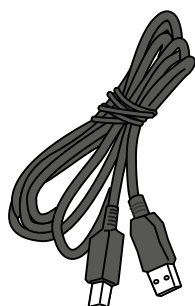
Printer



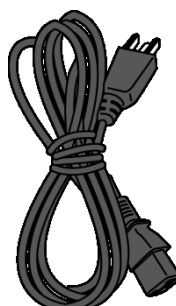
Quick Installation
Guide



1" ID Core for Ribbon



USB Cable



AC Power Cord

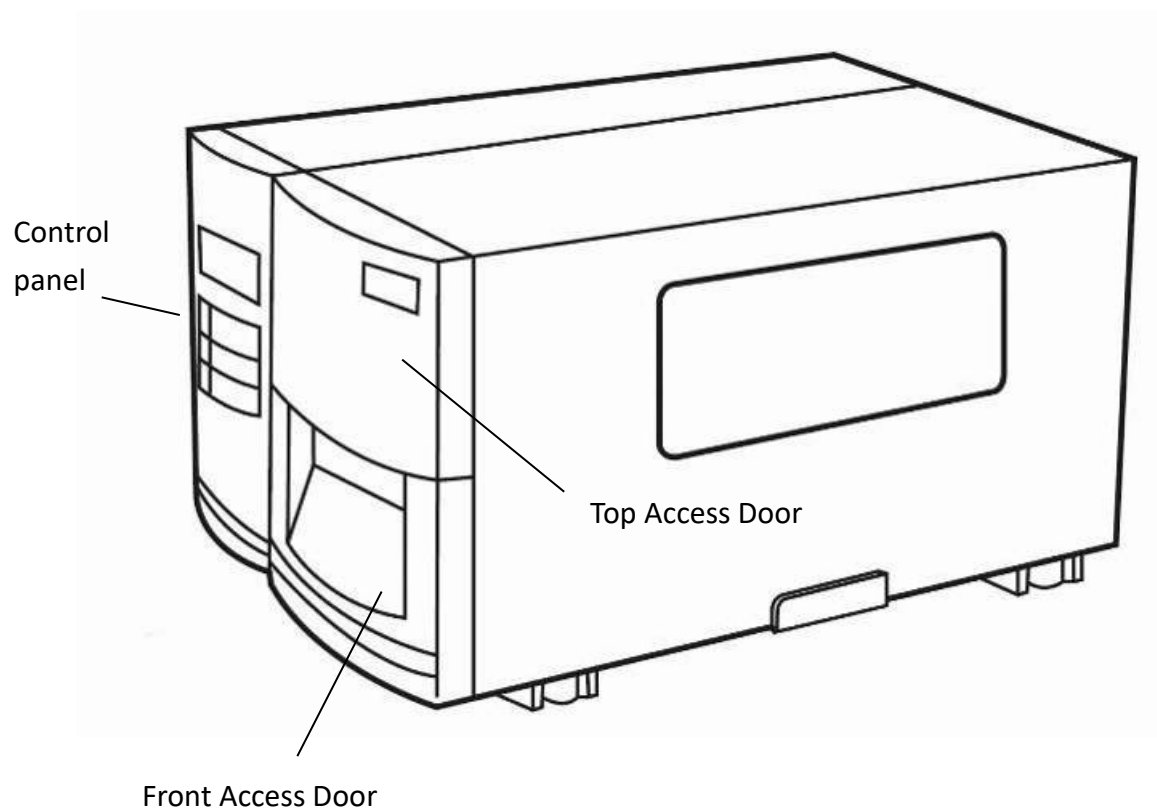
When you receive the printer, open the package immediately and inspect for shipping damage. If you discover any damage, contact the shipping company and file a claim. Argox is not responsible for any damage incurred during shipping. Save all package materials for the shipping company to inspect.



Note If any item is missing, please contact your local dealer.

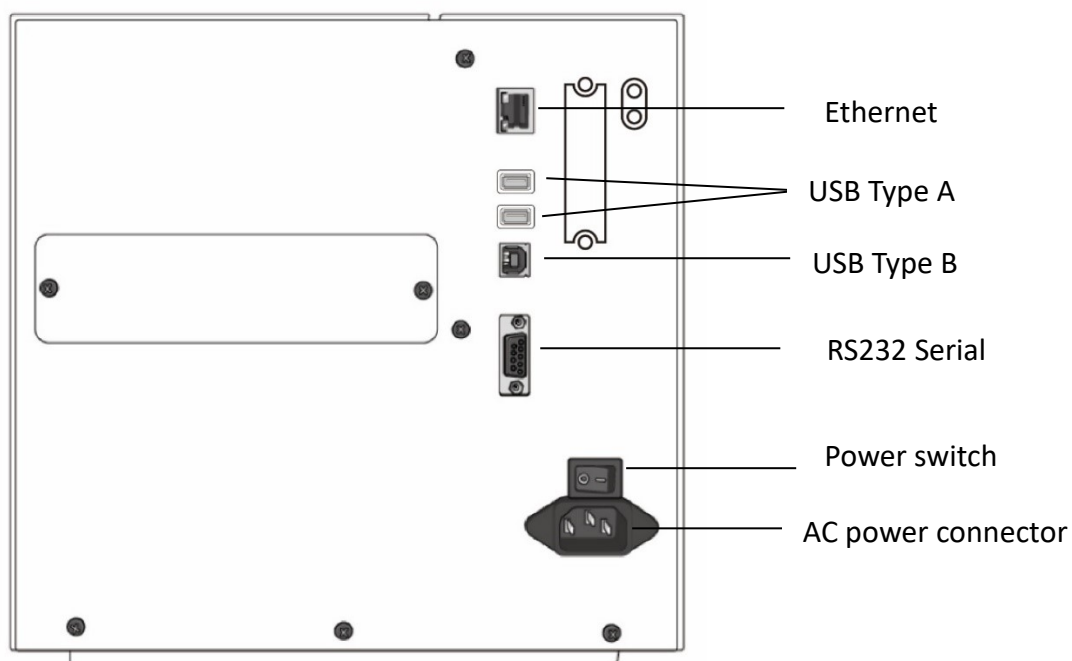
1.3 Understand your printer

1.3.1 Perspective view

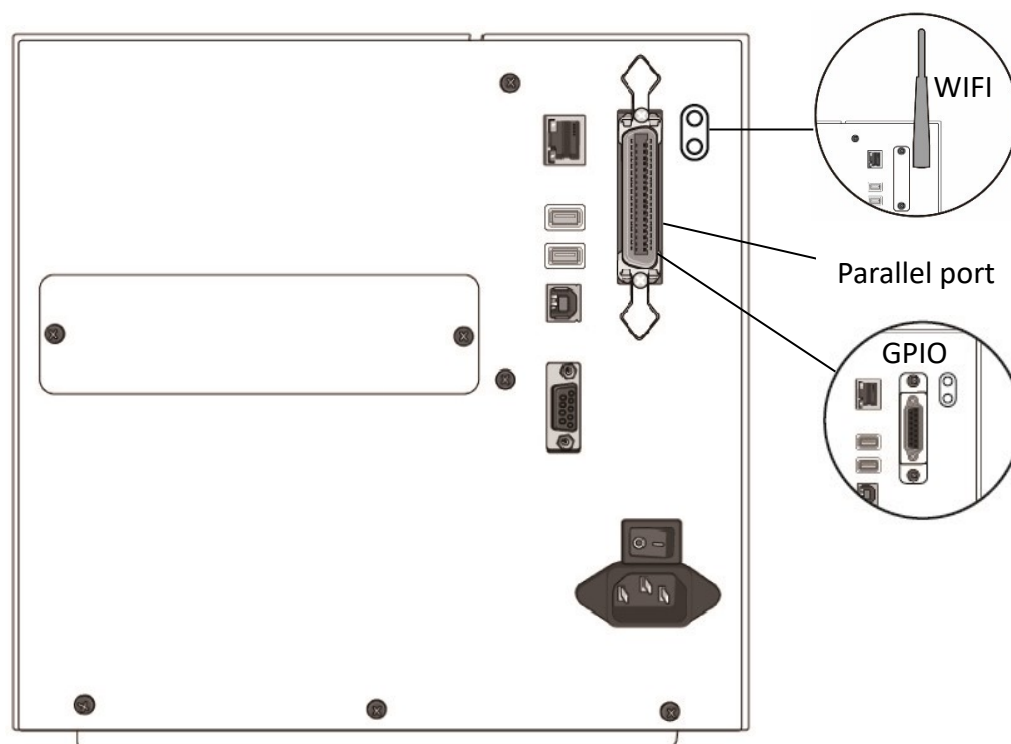


1.3.2 Back view

Standard

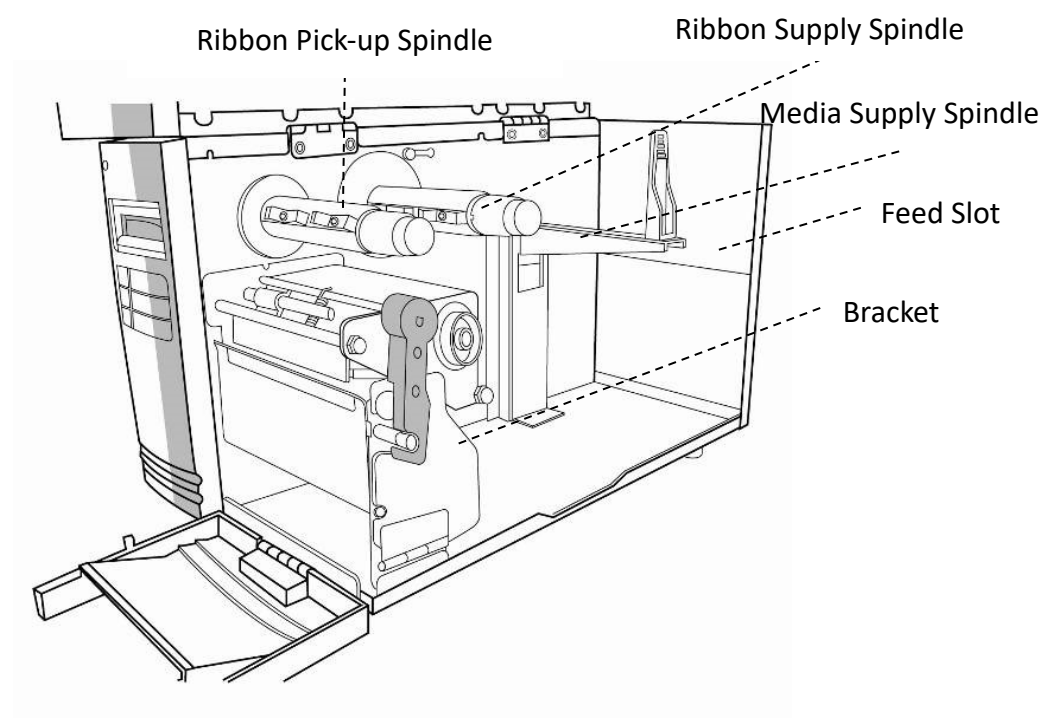


Optional

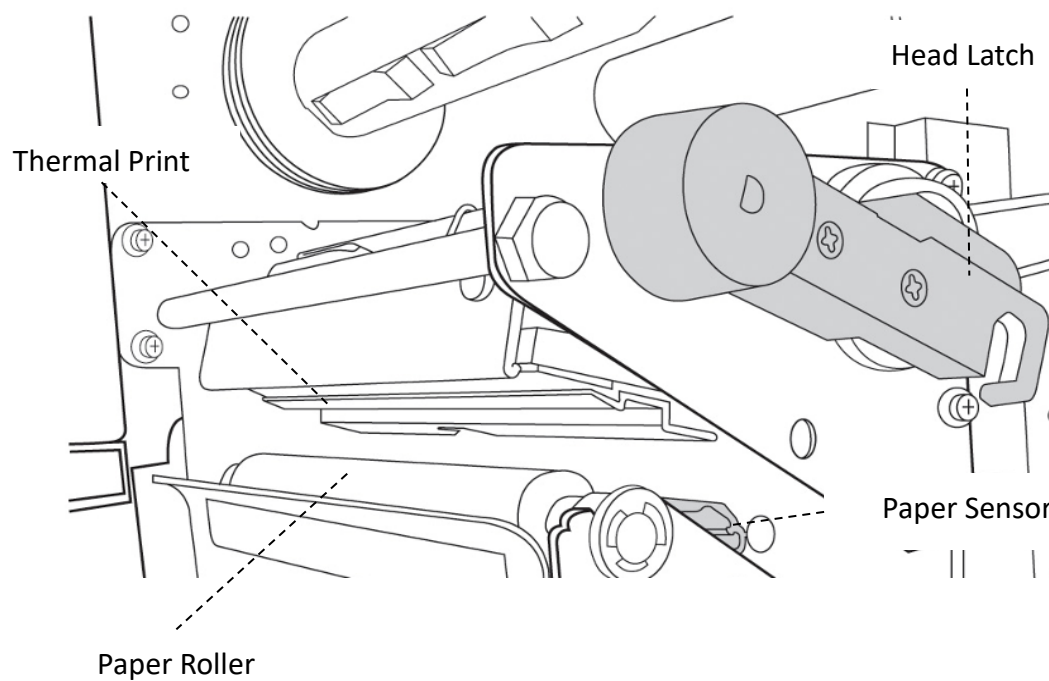


1.3.3 Interior view

Internal Parts and Features



Open Bracket



1.4 Printer control panel

There are three lights on the front panel - READY, MEDIA and RIBBON. These indicators display operation status of the printer. Three Buttons – FEED, PAUSE, CANCEL can control printer simple function.

1.4.1 Status lights

Status lights help you check printer's condition. The following tables show the status lights and the conditions they indicate.

LCD Display	READY	MEDIA	RIBBON	Description
READY	ON	ON	ON	In the ready mode
PAUSE	Blinking	ON	ON	Printer is in PAUSE status. Media sensor cannot index label gaps
SERIAL IO ERROR	Blinking	ON	ON	The format or baud rate of the RS232 communication is inconsistent between the printer and host.
CUTTER FAILED	Blinking	ON	ON	Cutter has failed, or there is paper jam inside the cutter.
MEMORY FULL	Blinking	ON	ON	Printer buffer is full caused by the loaded soft fonts, graphics or forms.
UPGRADING FW.	Blinking	ON	ON	Printer is receiving data
PRINthead BROKEN	Blinking	ON	ON	Head broken error

LCD Display	READY	MEDIA	RIBBON	Description
MEDIA OUT	Blinking	Blinking	ON	Media is not installed or used up. Printer fails to detect the media gap. The media sensor is out of range during calibration.
RIBBON OUT	Blinking	ON	Blinking	Ribbon is not installed or end-of-ribbon occurred.
PRINT HEAD HEAT	ON	Blinking	ON	Print head needs to cool down.
PRINT HEAD OPEN	Blinking	ON	ON	Head latch is not closed.
PAPER JAM	Blinking	Blinking	ON	Paper jam

1.4.2 Buttons

There are three buttons, each with two basic functions.

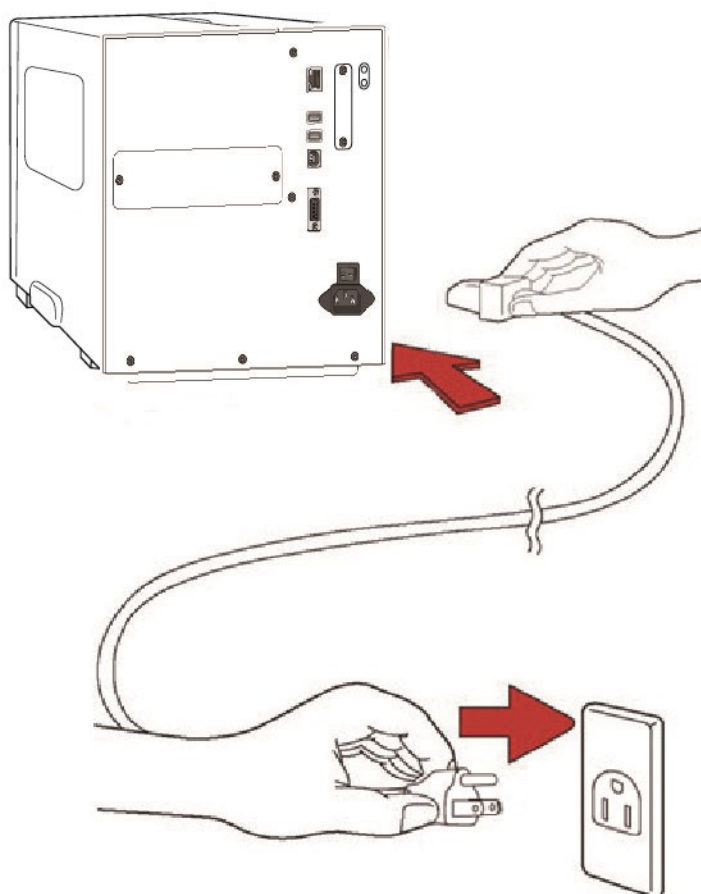
Button	Function 1	Function 2
FEED	• Feed a label	
PAUSE	• Pause printing	• Press again to resume printing
CANCEL	• Interrupt and delete a print task	• Force printer to continue after an error is solved.

2 Get started

This chapter describes how to set up your printer.

2.1 Attach the power cord

1. Make sure the power switch is set to the **OFF** position.
2. Place the printer within cable distance of the host and printer (USB or Serial cable.)
3. Isolate the power cord from other electrical cables.
4. Plug the other end of the AC power cord into the wall socket.



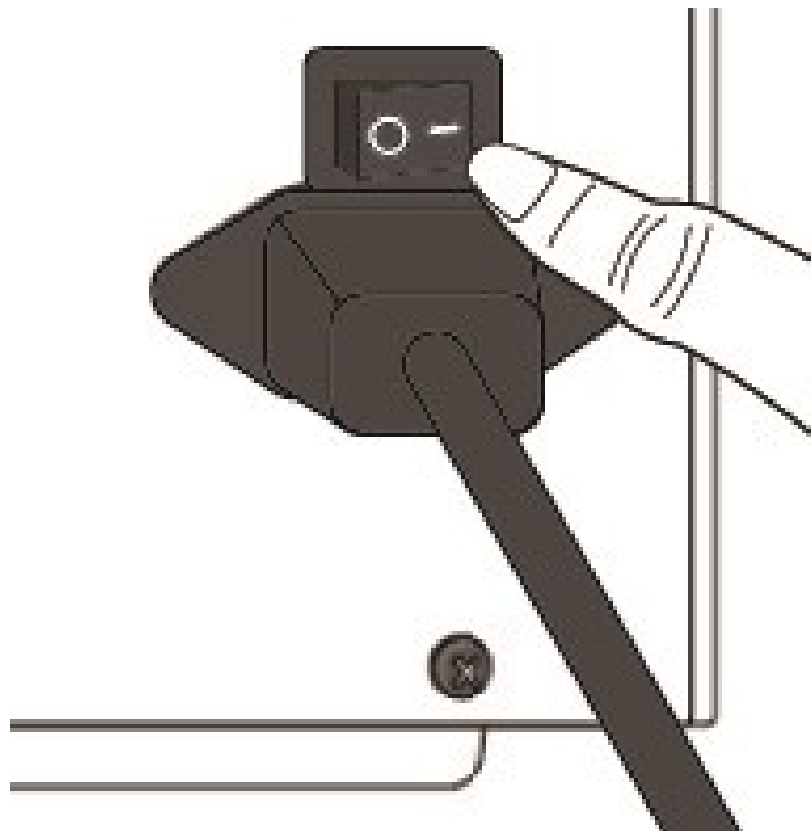
Warning Do not plug the AC power cord with wet hands, or operate the printer and the power supply in an area where they may get wet. Serious injury may result from these actions!

2.2 Turn on/off your printer

When your printer is connected to a host (a computer), it is good to turn on the printer before turning on the host, and turn off the host before turning off the printer.

2.2.1 Turn on your printer

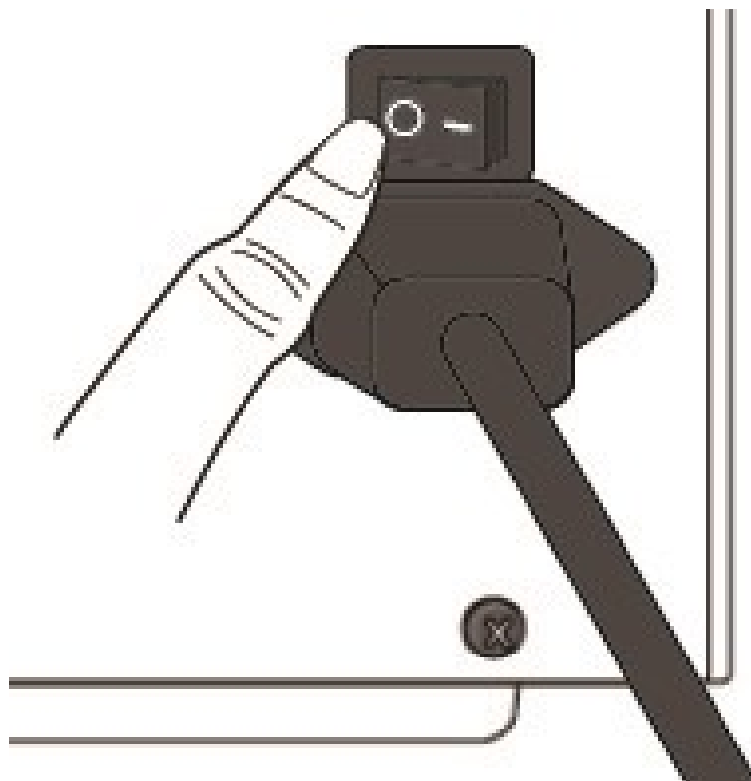
1. To turn on your printer, turn on the **Power Switch** as below. The “I” is the **ON** position.



2. READY、MEDIA and RIBBON LED are solid green. Then READY LED turn off few second while LCD screen shows firmware version. LCD screen will show Ready to print and READY LED will back to solid green.

2.2.2 Turn off your printer

1. Make sure READY 、MEDIA 、RIBBON are solid green before turning off the printer.
2. To turn off your printer, turn off the **Power Switch** as below. The “O” is the **OFF** position.



Caution Do not turn off your printer during data transmission.

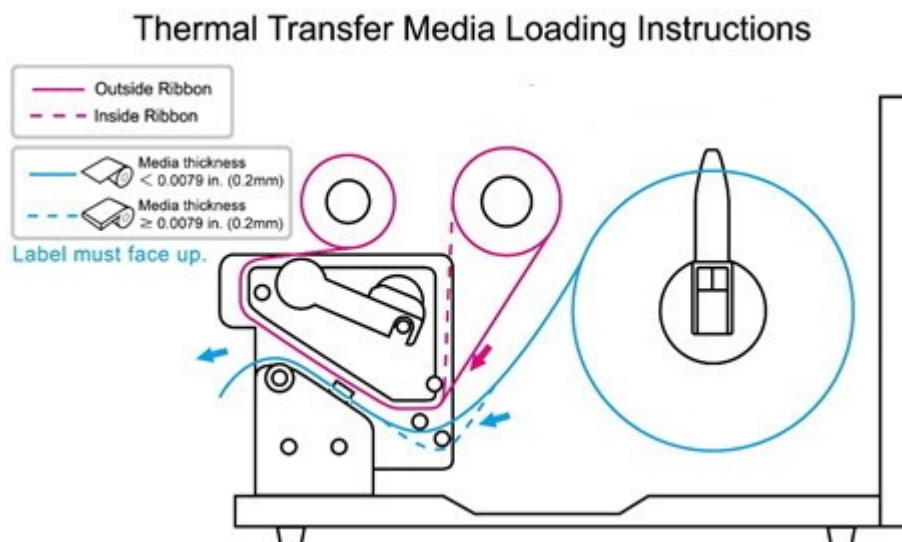
2.3 Load media

The I4 Series printers offer three different loading modes: standard, peel-off, or with a cutter.

- **Standard mode** allows you to collect each label freely.
- **Peel-off mode** peels backing material away from the label as it prints. After the label is removed, the next label prints.
- **Cutter mode** automatically cuts the label after it prints. There are rotate cutter and guillotine cutter types to cut media.

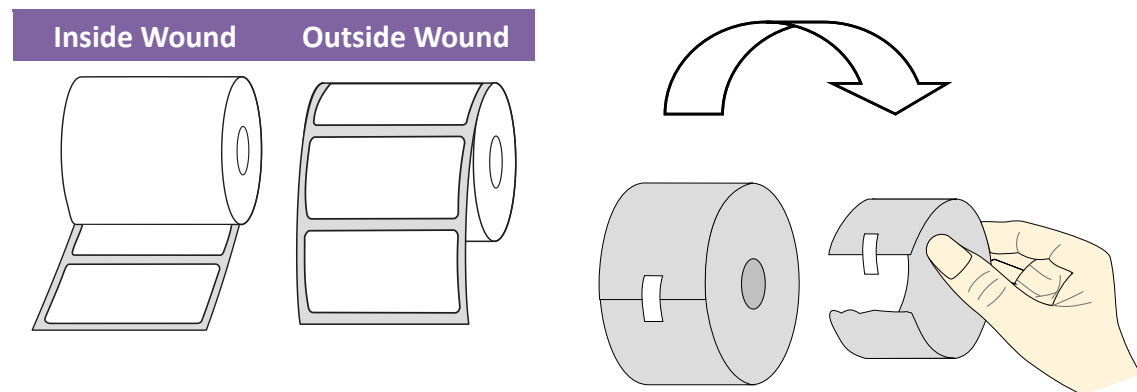


Important The first time to use peel-off mode and cutter mode. Make sure to enable the PEELER INSTALLED or CUTTER INSTALLED setting in front panel. For more information about panel setting, go to CH 3.1.1 [LCD Function Setting Procedure](#).



2.3.1 Prepare media

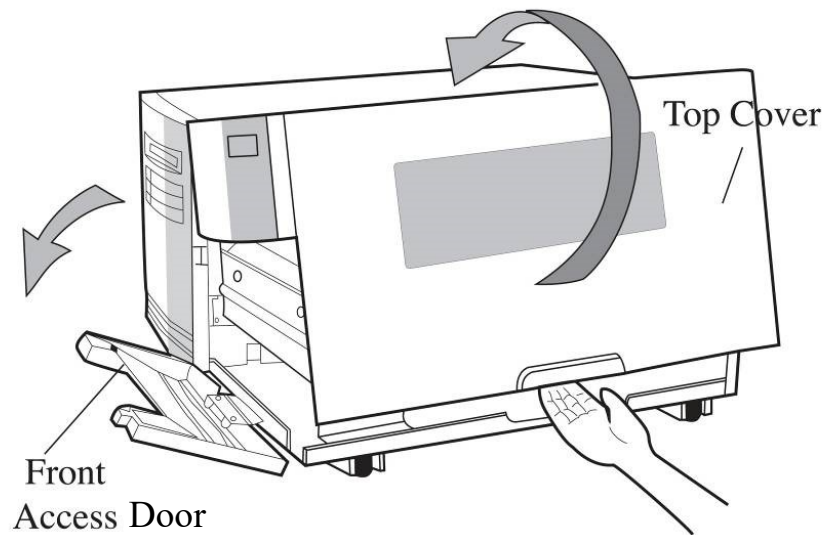
The inside wound and outside wound media roll can be loaded into the printer the same way. In case the media roll is dirty during shipping, handling or storage, remove the outside length of the media. It helps avoid dragging adhesive and dirty media between the printhead and platen roller.



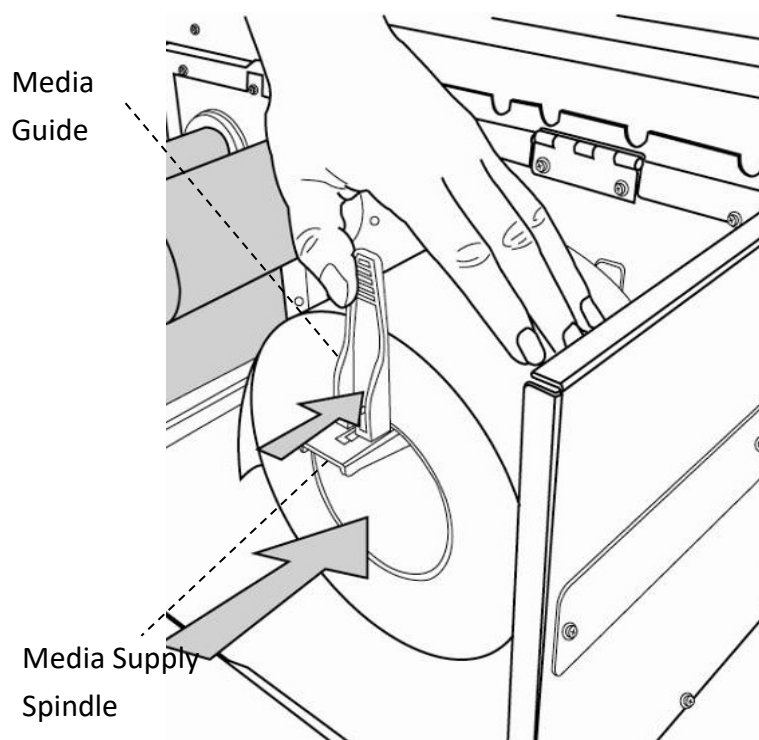
2.3.2 Placing media roll

Load Media In Standard Mode

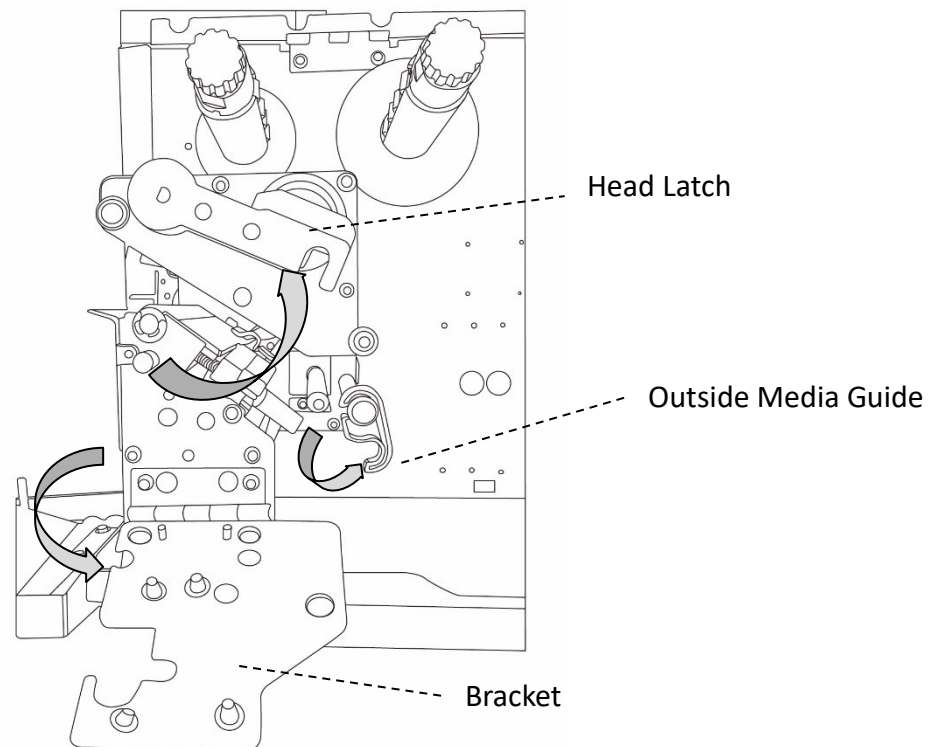
- 1 Lift the top cover and front access door to expose the media compartment.



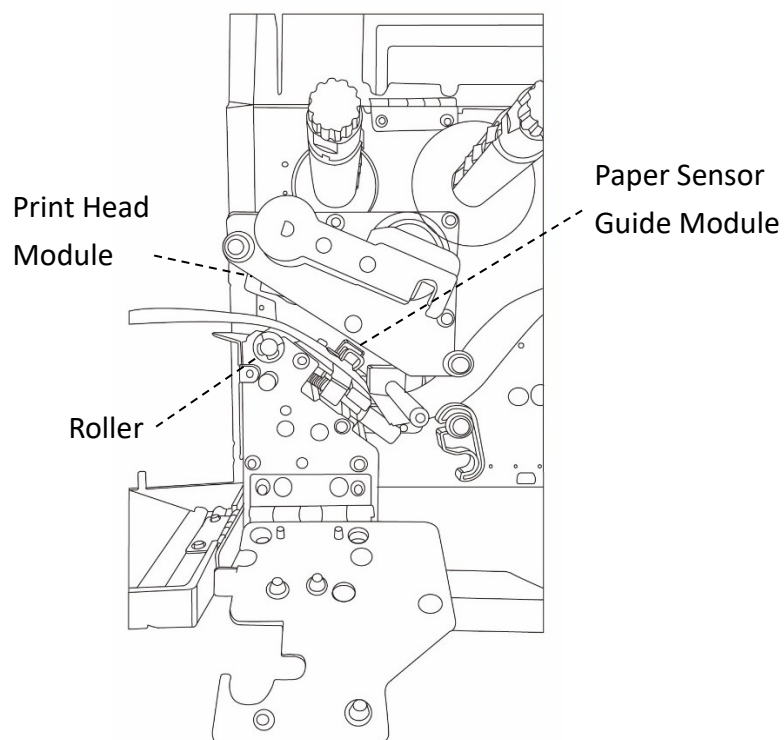
- 2 Insert the media roll into the media supply spindle and move the media guide to the inside.



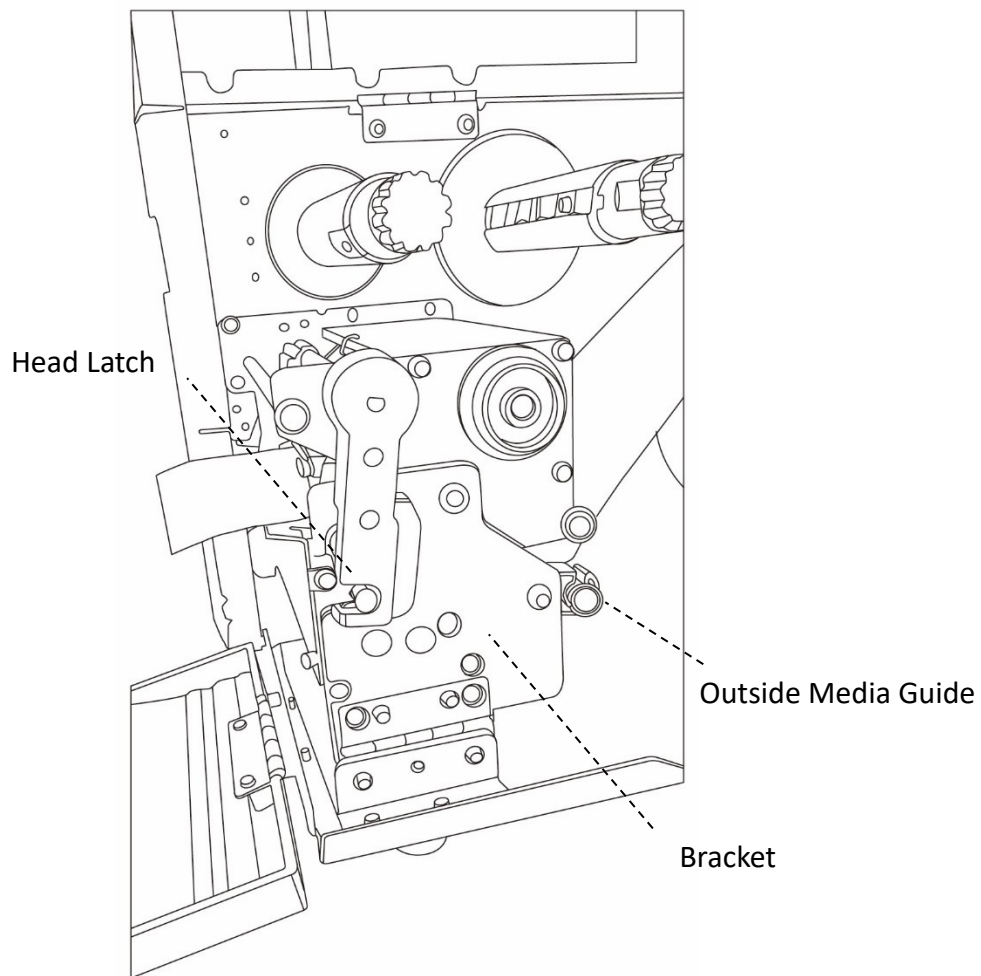
3. Turn the head latch counter-clockwise and open the bracket. Turn the outside media guide counter-clockwise for media insert.



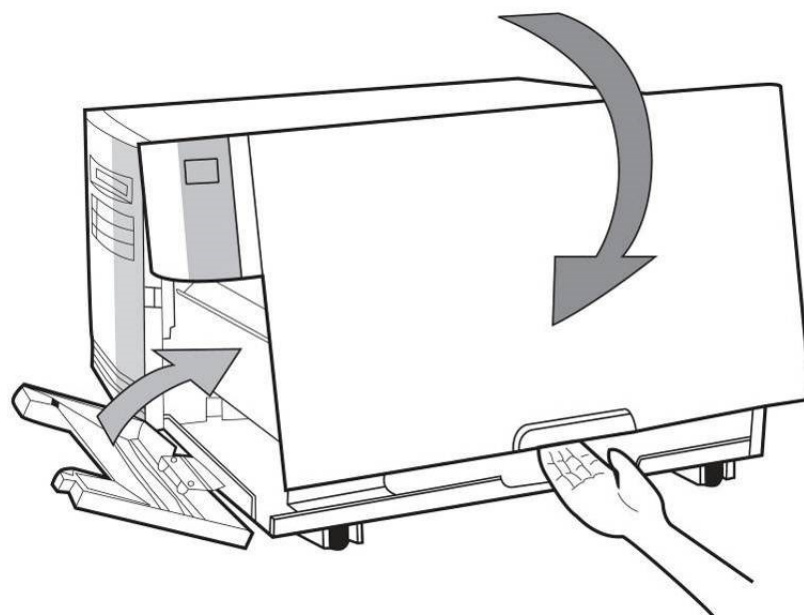
4. Lead the media through the print head module, under the paper sensor guide and over the roller.



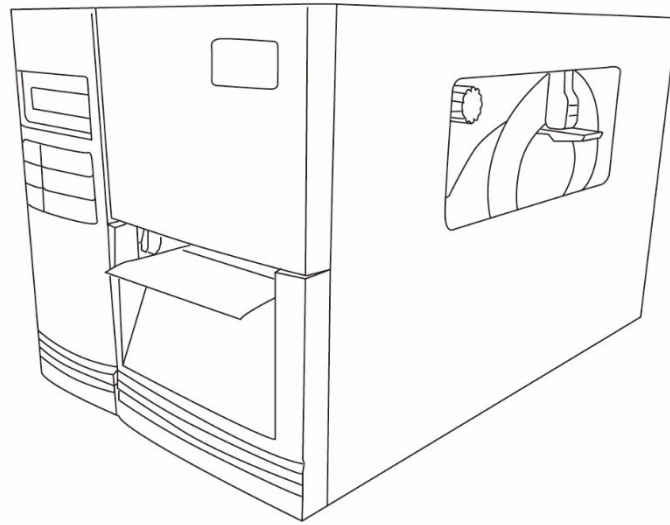
5. Return the outside media guide, close the bracket, and hook the head latch.



6. Close the front access door and the top cover.



7. Press the FEED button if the printer is already on.



Important

After the media is loaded, please perform [media calibration](#) to calibrate the label sensor before printing.

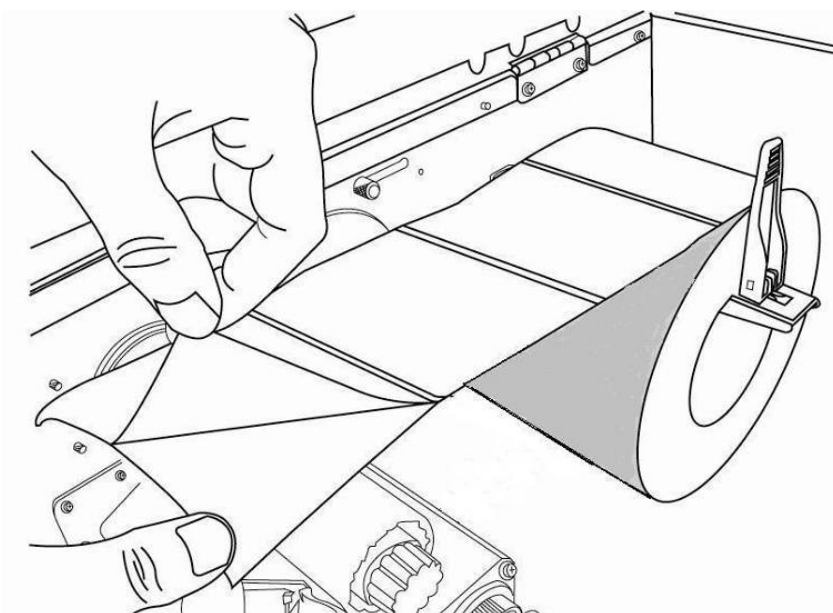


Note Make sure the die-cut media's label length is at least 25mm or longer, for direct thermal printing in tear-off mode with perforation.

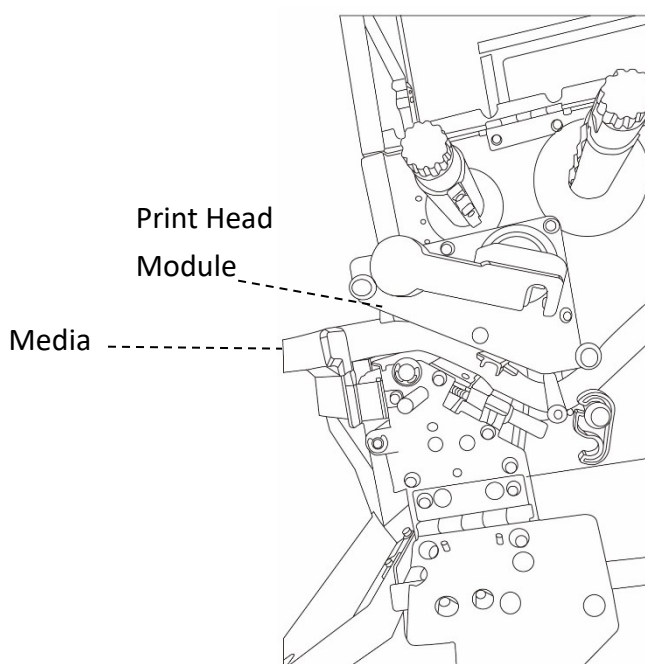
Load Media In Peel Off Mode

Steps 1 to 3 are the similar with “Standard Mode”.

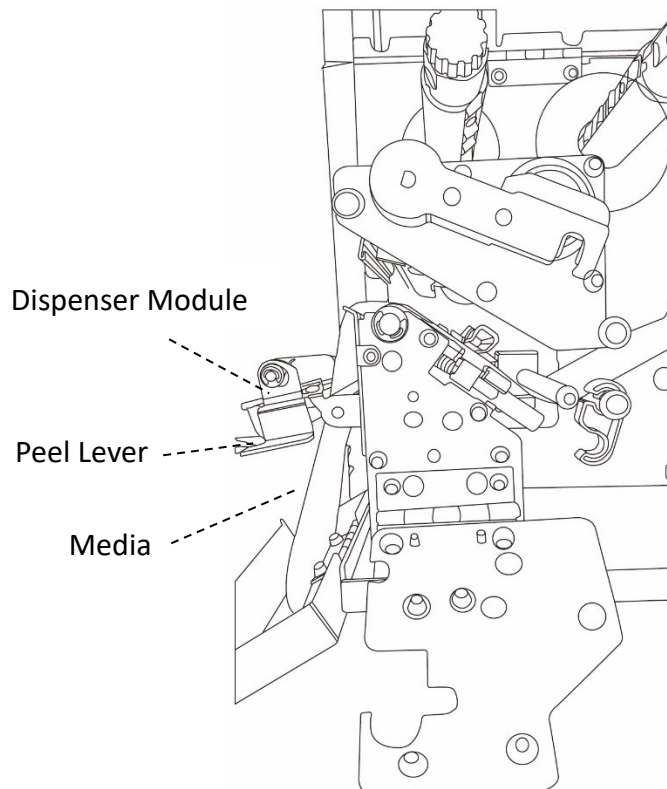
1. Lift the top cover and front access door to expose the media compartment.
2. Insert the media roll into the media supply spindle and move the media guide to the inside.
3. Turn the head latch counter-clockwise and open the bracket. Turn the outside media guide counter-clockwise for media insert.
4. From the leading end of the media roll remove enough labels to expose 6-inches of backing paper.



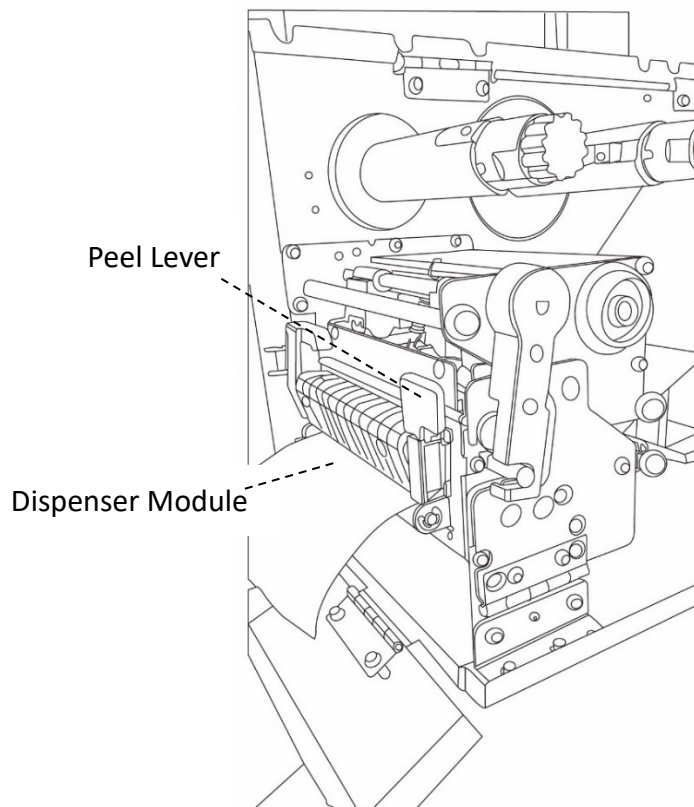
5. Lead the media backing paper through the print head module.



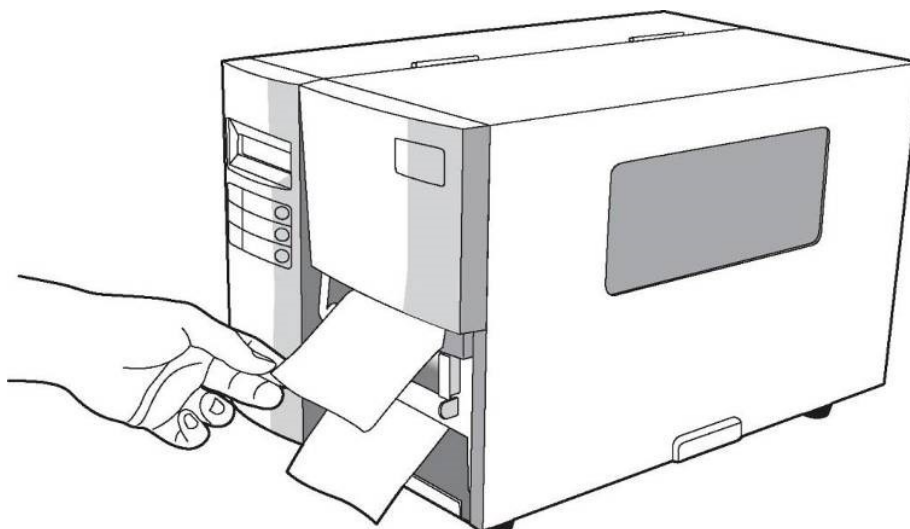
6. Push down the peel-off mechanism release lever and lead the media under the peeler module.



7. Return the outside media guide, close the bracket, and hook the head latch. Close the peeler module using the peel-off mechanism release lever.



8. Close the top access door and turn on the printer or press the FEED button if the printer is already on.



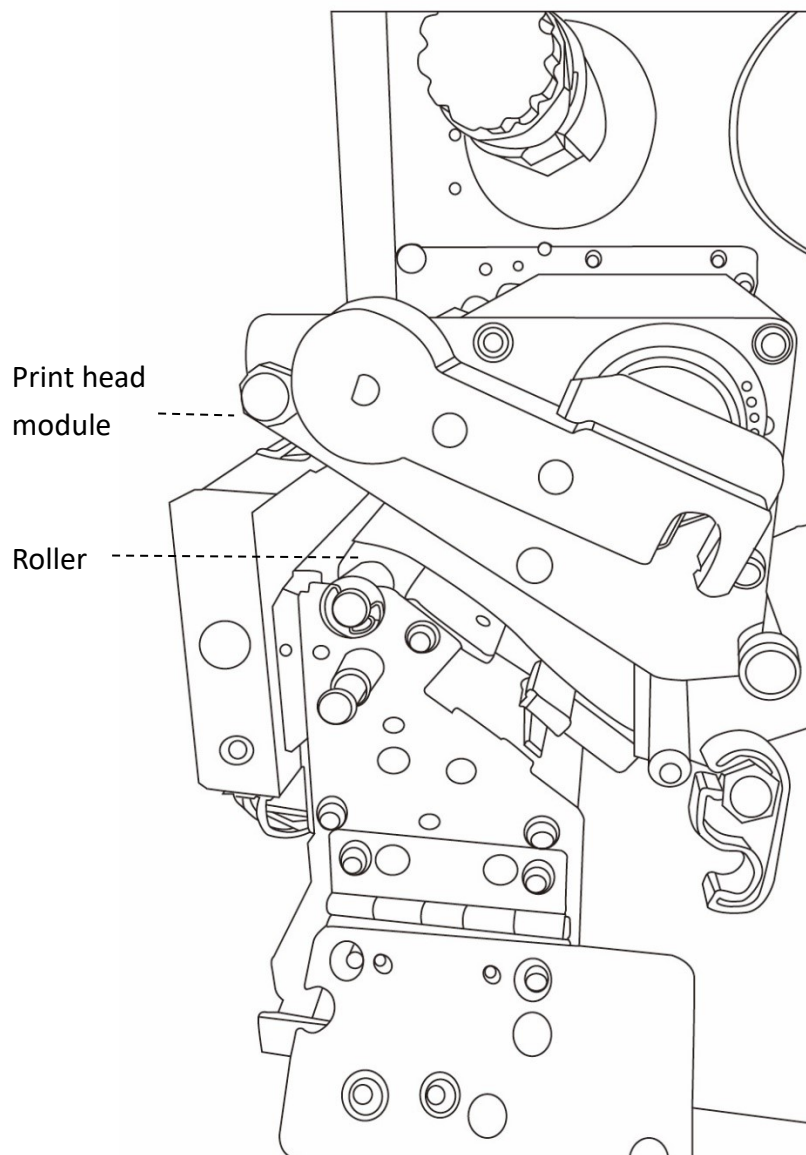
Important

After the media is loaded, please perform [media calibration](#) to calibrate the label sensor before printing.

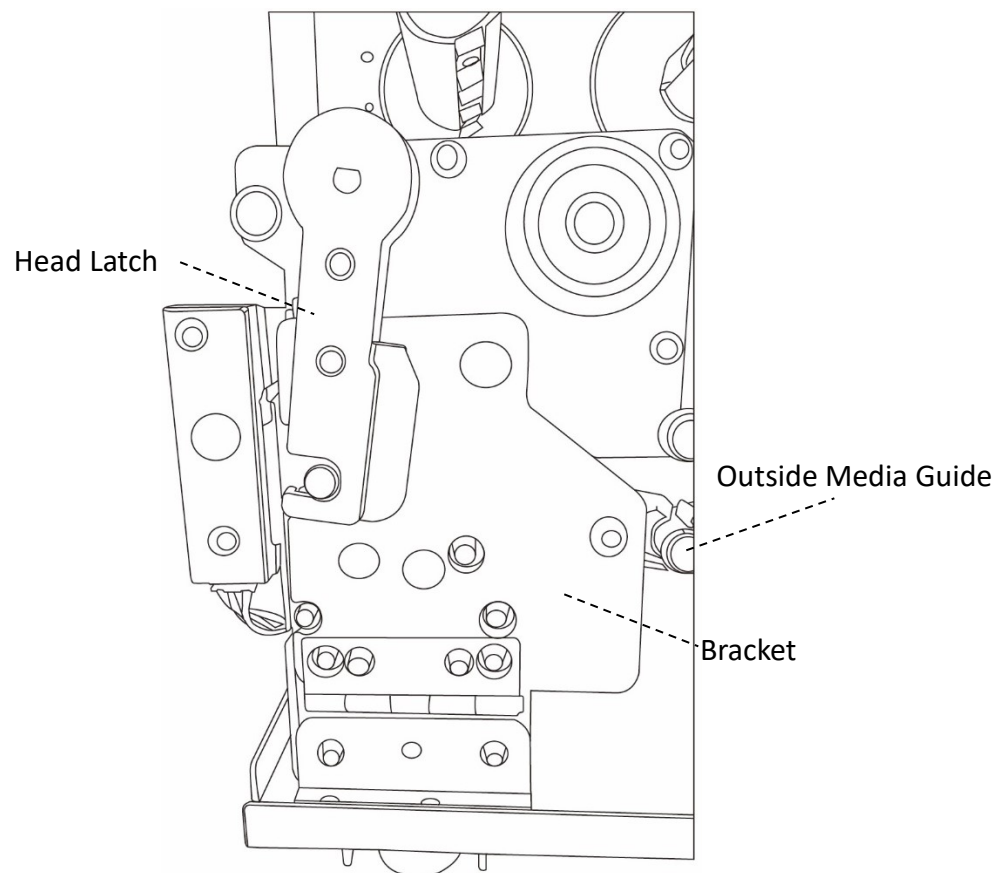
Load Media In Rotary Cutter Mode

Steps 1 to 3 are the similar with “Standard Mode”.

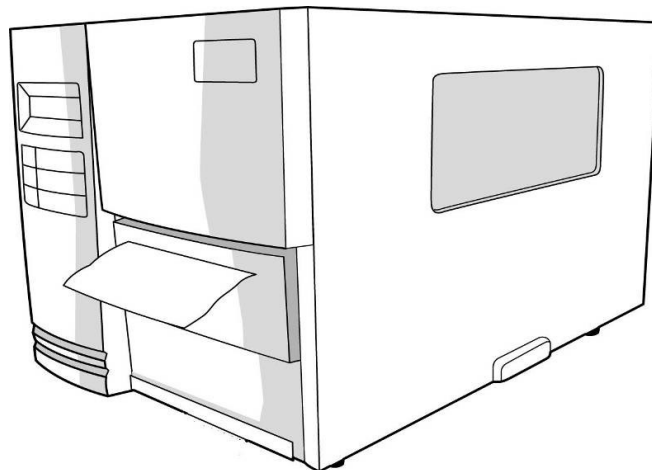
1. Lift the top cover to expose the media compartment.
2. Insert the media roll into the media supply spindle and move the media guide to the inside.
3. Turn the head latch counter-clockwise and open the bracket. Turn on the outside media guide.
4. Insert the media into the print head module and under the paper sensor guide over the roller.



5. Return the outside media guide, close the bracket, and hook the head latch.



6. Close the top access door and turn on the printer or press the FEED button if the printer is already on. The printer will then feed the labels through the cutter automatically.



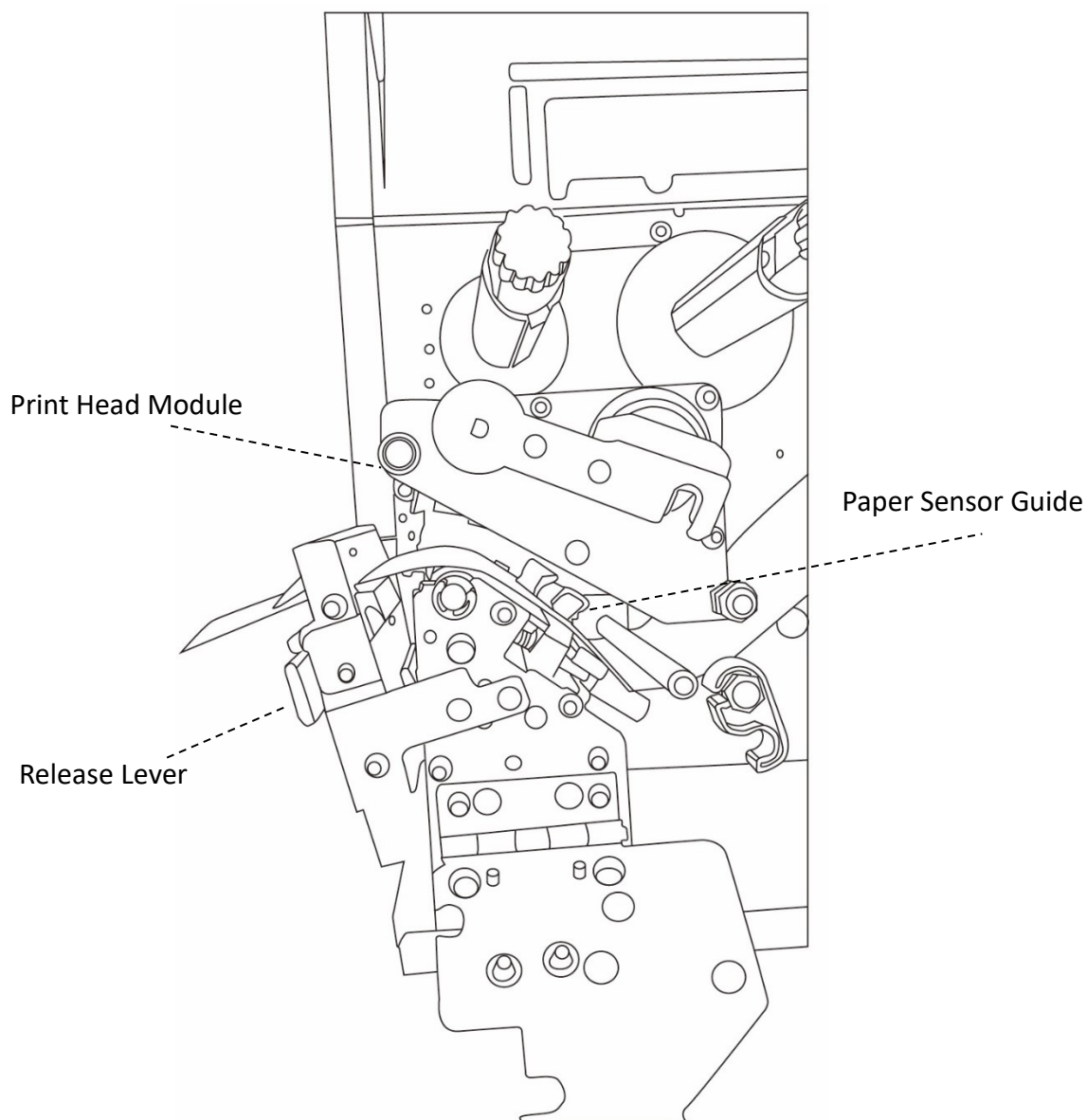
Important

After the media is loaded, please perform [media calibration](#) to calibrate the label sensor before printing.

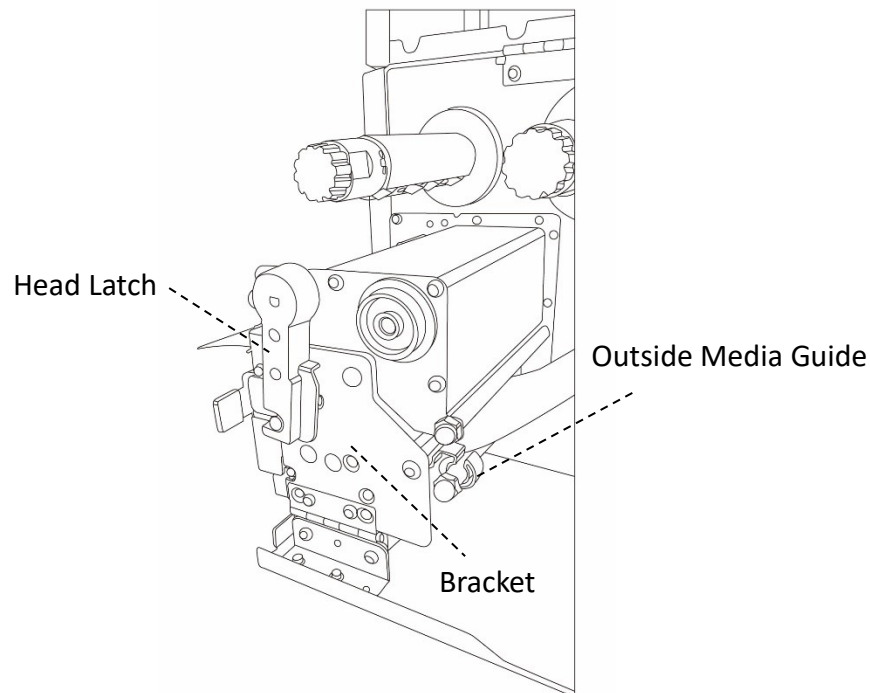
Load Media In Guillotine Cutter Mode

Steps 1 to 3 are the similar with “Standard Mode”.

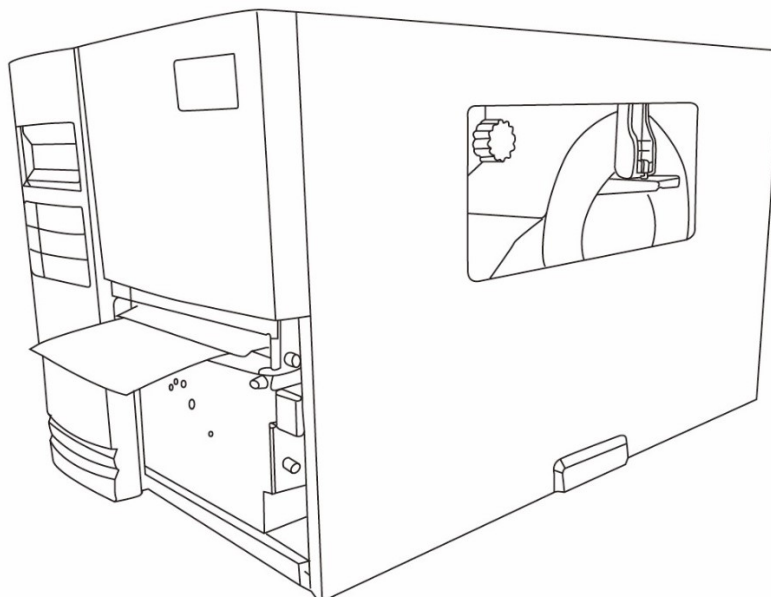
1. Lift the top cover to expose the media compartment.
2. Insert the media roll into the media supply spindle and move the media guide to the inside.
3. Turn the head latch counter-clockwise and open the bracket. Turn on the outside media guide.
4. Insert the media into the print head module and under the paper sensor guide. Push down mechanism release lever from Guillotine Cutter and lead media through Guillotine Cutter.



5. Push back Guillotine Cutter and return the outside media guide, close the bracket, and hook the head latch.



6. Close the top access door and turn on the printer or press the FEED button if the printer is already on. The printer will then feed the labels through the cutter automatically.

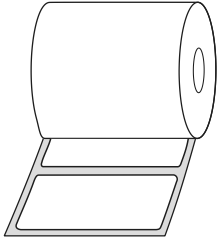
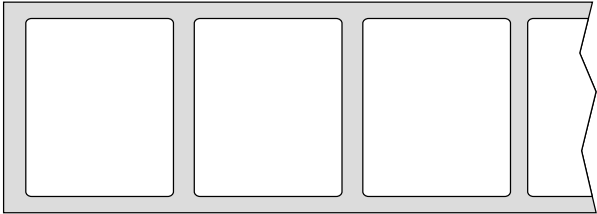
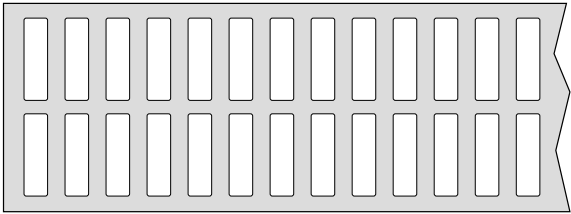
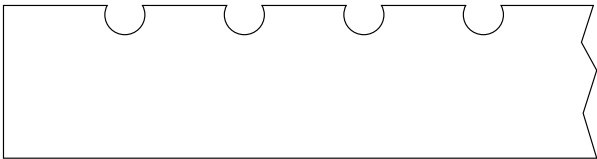
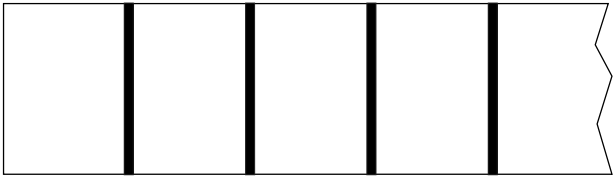
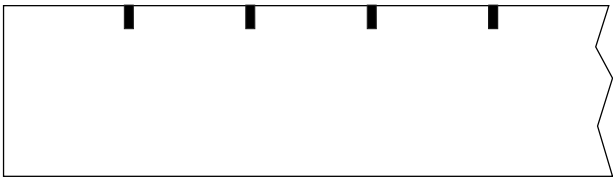


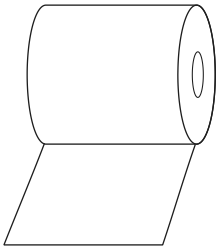
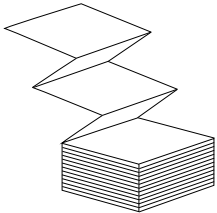
Important

After the media is loaded, please perform [media calibration](#) to calibrate the label sensor before printing.

2.3.3 Media types

Your printer supports various media types, including non-continuous media, continuous media, and fanfold media. The following table provides details about them.

Media Type	Looks Like	Description
Non-Continuous Media		Non-continuous media is the typical media for bar code printing. Labels and tags are made of various materials, such as paper, fabric or cardstock, and are separated by gaps, holes, notches or black marks. Many labels are self-adhesive with liners, while some are linerless.     

Media Type	Looks Like	Description
Continuous Media		Continuous media does not have gaps, holes, notches or black marks. It allows you to print data anywhere on the media. A cutter may be used for splitting labels. Mostly it is used for direct thermal printing.
Fanfold Media		Fanfold media is in continuous form, but it can be used as non-continuous media, because its labels are separated by folds. Some fanfold media also has black marks or liners.
Tag Media		Tag media is usually made from a heavy paper, with center hole to index. It does not have adhesive or a liner, and it is typically perforated between tags. The media may also have black marks or other separations.

2.4 Load Ribbon

The following steps only apply to thermal transfer printing mode.

Direct thermal does not need ribbon to be installed.

I4 Series printers apply to both Inside wound ribbon and Outside wound ribbon.

Printers can switch automatically.

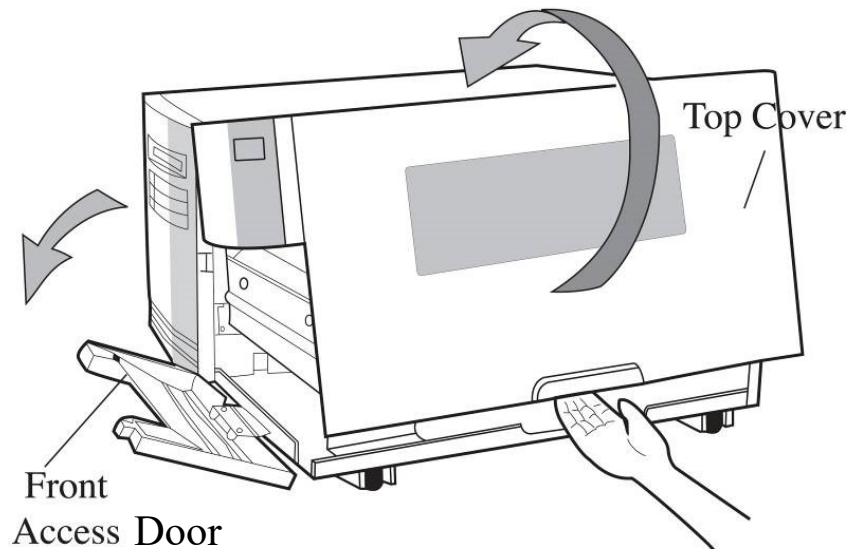


Note

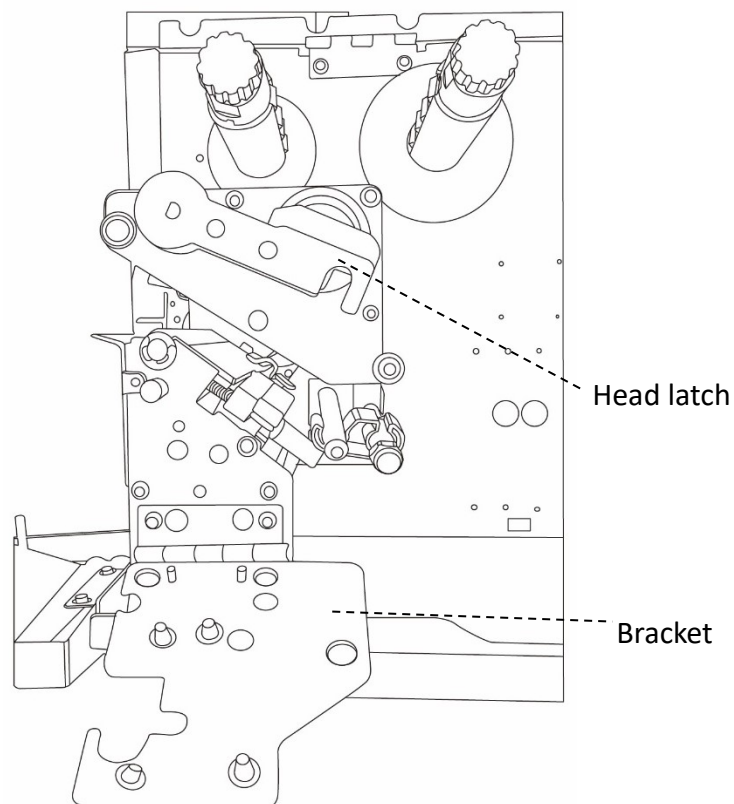
- Media and ribbon types should be matched to provide with optimal print results.
- Always use ribbon that is wider than the media to protect the print head from wear.

2.4.1 Placing Ribbon Roll

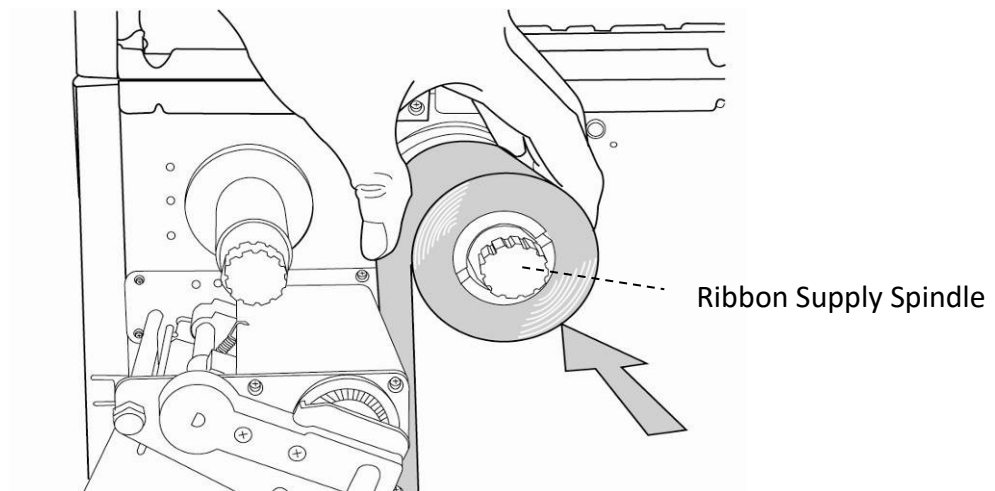
1. Lift the top cover and front access door to expose the media compartment.



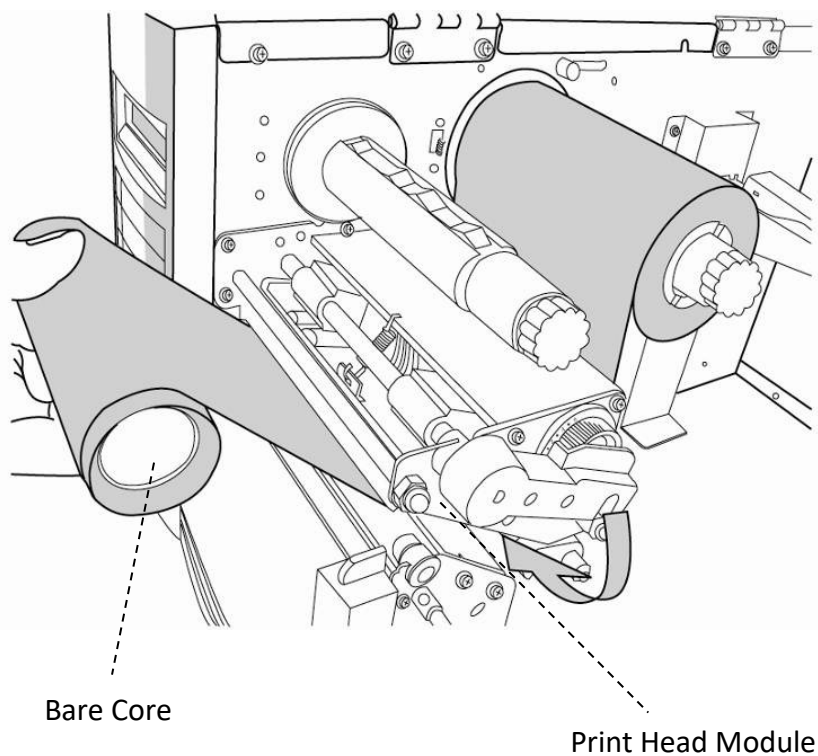
2. Turn the head latch counter-clockwise and open the bracket.



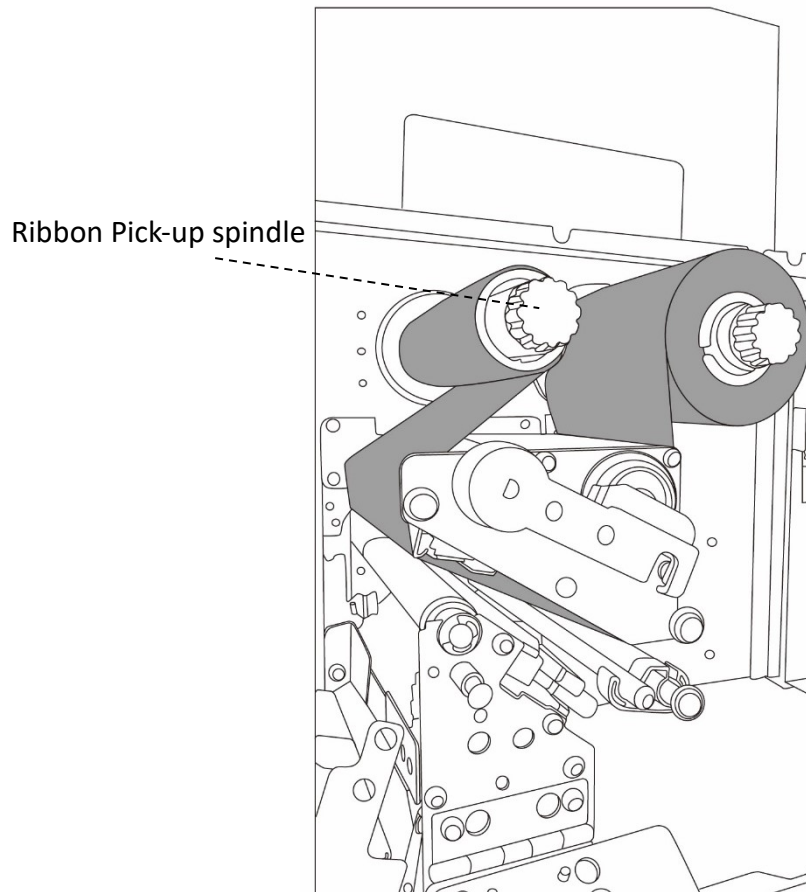
3. Unwrap the ribbon and separate the ribbon roll from the bare core. Insert the ribbon roll onto the ribbon supply spindle.



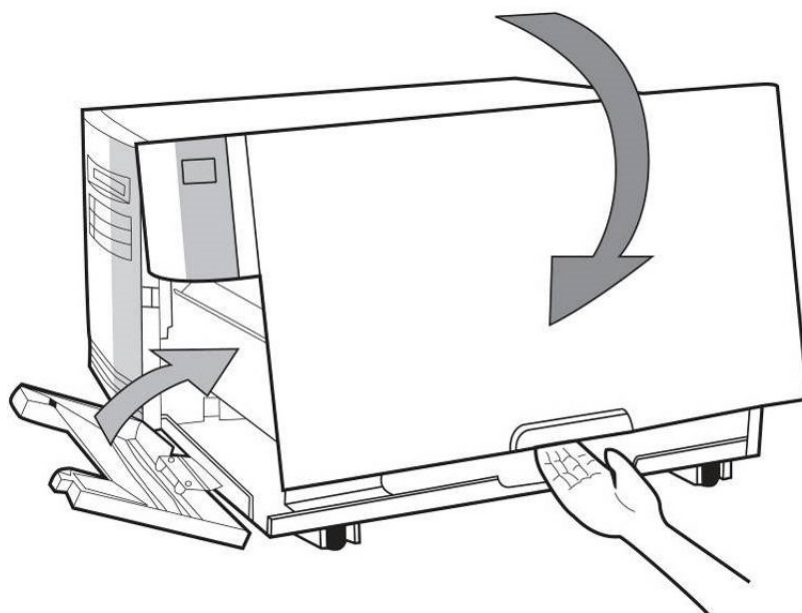
4. Lead the ribbon through the print head module. Attach the edge of the ribbon onto the bare core and wind it a bit onto the core. Make sure the coating side of the ribbon is face down.



5. Insert the core onto the ribbon pick-up spindle. Turn the pick-up spindle to ensure the ribbon is tightly wound.



6. Close the top cover and the front access door and turn on the printer.



3 Printer operation

This chapter provides more specific information about printer operation.

3.1 Front Panel

Change settings via buttons on panel:

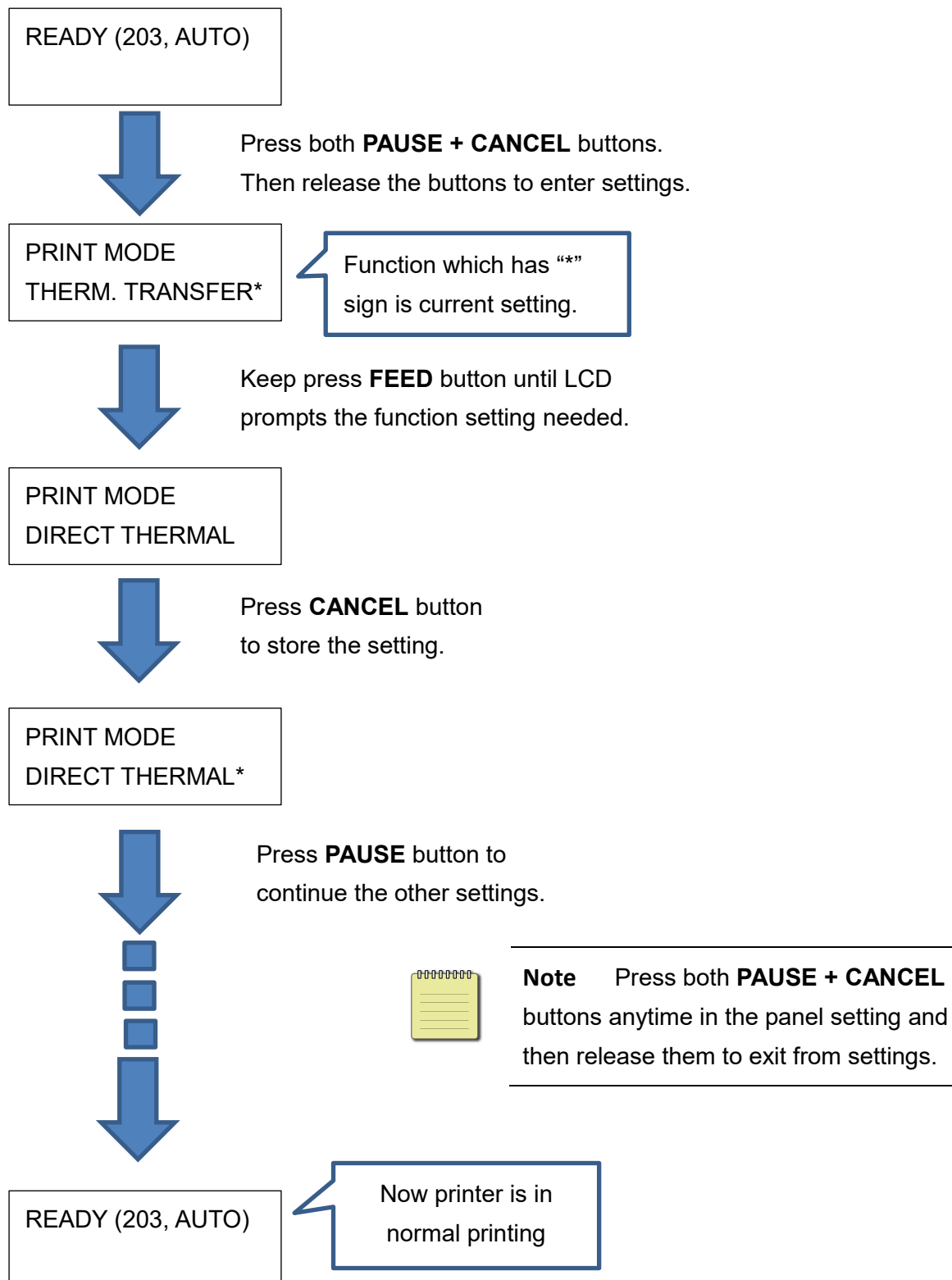
Buttons	Function
PAUSE+CANCEL	Press to enter setting mode. Press again to exit setting mode and return to normal mode.
FEED	Press to show next parameter.
PAUSE	Press to show next setting item.
CANCEL	Selects and saves a parameter to permanent FLASH memory. Unless changed via panel or command the parameter is saved even if you restart the printer.



Warning *Do not change settings during printing or sending printing data.*

3.1.1 LCD Function Setting Procedure

The following procedure is an example of setting procedure to direct thermal printing mode:



Press **PAUSE + CANCEL** over 5 seconds to set different languages.

Item	Range	Factory Default
LANGUAGE	ENGLISH, FRENCH, GERMAN, ITALIAN, SPANISH, PORTUGUESE,	ENGLISH

Press **PAUSE + CANCEL** less than 1 second to set printer function.

NO.	Item	Range	Factory Default	Remarks
1	PRINT MODE	THERM. TRANSFER DIRECT THERMAL	THERM. TRANSFER	(Restart printer after change setting)
2	CALIBRATION MODE	INTELLI PRINT SMART PRINT	INTELLI PRINT	INTELLI PRINT : Just install labels, latch print module, press FEED button once, and then the printer will feed 1-2 labels to detect next gap / black mark before printing. SMART PRINT : Print from the first label immediately according to label length setting. Make sure to carefully align label bottom edge at the tear-off position before printing. (Restart printer after change setting)
3	CONTROL CODE SET	STANDARD ALTERNATIVE 1 ALTERNATIVE 2	STANDARD	Available only in PPLA printer language. (Restart printer after change setting)
4	CUT PEEL OFFSET	-015 ~ 015 mm	000 mm	To adjust cut and peel positions.

5	TPH VER OFFSET	-009~009 mm	000 mm	To adjust offset of vertical print position.
6	RECOVER PRINT	ENABLE, DISABLE	ENABLE	Will not reprint after recovering from media-out or ribbon-out errors.
7	CUTTER INSTALLED	NO YES	NO	(Restart printer after change setting)
8	PEELER INSTALLED	NO YES	NO	
9	STANDLONE FORM FONT	NO YES	NO	Available only in PPLB printer language. (Restart printer after change setting)
10	WIN. CON. LEN.	0 ~ 254 mm	000 mm	Available only in Windows with bundled printer driver and for continuous media.
11	SPEED	2 ~ 8 IPS(I4-250) 2 ~ 6 IPS(I4-350)	6 IPS(I4-250) 5 IPS(I4-350)	
12	COUNTING	DOWN UP	DOWN	
13	MEDIASENSER TYPE	SEE-THROUGH REFLECTIVE	SEE- THROUGH	To select for different media types. After changing sensor setting, make sure to calibrate before printing. (Restart printer after change setting)
14	BACK FEED	DISABLE ENABLE	ENABLE	Available only in PPLA and PPLB printer languages. Once "ENABLE" is selected, printer enters BACK DISTANCE setting.
15	BACK DISTANCE	10~40 mm	22 mm	Available only when BACK FEED is enabled.
16	BASE DARKNESS	-28~28	0	
17	DARKNESS	0~30	16	To select darkness.

18	BAUD RATE	2400 / 4800 / 9600 / 19200 / 38400 / 57600 / 115200	9600	Should be as same as setting of host. (Restart printer after change setting)
19	PARITY (RS232)	NONE ODD EVEN	NONE	Should be as same as setting of host. (Restart printer after change setting)
20	LENGTH (RS232)	8 DATA BITS 7 DATA BITS	8 DATA BITS	Should be as same as setting of host. (Restart printer after change setting)
21	CLEAR FLASH	NO YES	NO	When “YES” is selected, all the label forms, soft fonts, and graphics stored will be deleted. (Restart printer after change setting)
22	SETTING PRIORITY	COMMAND/ LCD PANEL	COMMAND	Choosing priority of LCD settings. It decides which setting method - by command or by LCD panel, is prior.
23	EMULATION	AUTO PPLA PPLB PPLZ	AUTO	(Restart printer after change setting)
24	BUZZER	DISABLE ENABLE	ENABLE	
25	STANDBY	DISABLE 1 MINUTE 2 MINUTES 5 MINUTES 10 MINUTES 20 MINUTES 30 MINUTES	DISABLE	

26	LOAD DEFAULTS	LAST SAVED FACTORY NETWORK	LAST SAVED	LAST SAVED: NO.1~15, NO.17, NO.22, NO.24~25 and language will be loaded. FACTORY: NO.1, NO6, NO9, NO11, NO14~15, NO17, NO.27~30 will be loaded. NETWORK: NO. 27~30 will be loaded. (Restart printer after change setting)
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Ethernet settings and parameters

NO.	Item	Range	Factory Default	Remarks
27	DHCP	DISABLE ENABLE		If printer has been connected to a router, IP address will be assigned automatically by DHCP server after power on. If printer is not connected to a router, with DHCP disabled, settings of IP ADDRESS, SUBNET MASK, and DEFAULT GATEWAY settings will be available on LCD. Every time when DISABLE is changed to be ENABLE, LCD will prompt "ETHERNET CARD UPDATE FINISH..." Then please reboot the printer.
28	IP ADDRESS	<u>xxx</u> .xxx.xxx.xxx	xxx range:0~255	When DHCP is disabled, default IP address is 192.168.1.100. If "_" sign appears, that means that DHCP setting is disabled. On the contrary, DHCP setting is enabled. 1. <u>FEED/CONFIG.</u> : change contents. (ex. from 000.000.000.000 to 255.255.255.255) 2. <u>PAUSE/CALIBR.</u> : shift "_" sign position. (ex. from <u>255.255.255.255</u> to 255.255.255.25<u>5</u>) 3. <u>CANCEL/RESET.</u> : Select next function setting. ("_" sign must at the third digit of each parameter, for example, <u>xxx</u>). 4. To change IP ADDRESS or SUBNET MASK, enter DEFAULT GATEWAY setting, press CANCEL button once; LCD will prompt "ETHERNET CARD UPDATE FINISH..." Then reboot the printer.
29	SUBNET MASK	<u>xxx</u> .xxx.xxx.xxx		
30	DEFAULT GATEWAY	<u>xxx</u> .xxx.xxx.xxx		
31	MAC ADDRESS	Read only		

			To have more information on Ethernet settings, please refer to Ethernet User's Guide.
--	--	--	---

WiFi module (Option)

Item	Range	Remarks
WIFI SSID	Read only	WIFI module is an option for I4 Series. Connect printer to PC and use print tool to set WIFI module. To have more information, please refer to Print Tool user guide.
WIFI IP ADDRESS	Read only	
WIFI SUBNET MASK	Read only	
WIFI GATEWAY	Read only	
WIFI MAC ADDRESS	Read only	

3.2 Printing Media Calibration & Configuration

Before calibration, be sure media and ribbon (for thermal transfer printing) have been loaded correctly. The label sensor needs to locate properly to index labels' gaps/ notches/ holes. After the media is loaded, please perform media calibration to calibrate the label sensor in advance. For printer without LCD, please see indicators.

1. Turn off the printer
2. Press and hold the **PAUSE** button and turn on the power.
3. When "CALIBRATION ..." is displayed on the LCD, and both READY and MEDIA indicators blink, release the **PAUSE** button.
4. The printer feeds 1 or 2 blank labels.
5. When "READY" is displayed, the READY and MEDIA indicators stop blinking but remain illuminated.

3.3 Printing a Configuration Report

To perform a self-test and print a configuration report, helping to check printer's print quality and internal settings. Steps as below:

1. Turn off the printer.
2. Load media and ribbon.
3. Press and hold the **FEED** button while turning on the power.
4. When "SELF-TEST ..." is displayed on the LCD, release the **FEED** button.
5. The printer now prints out a configuration report. (as the sample in next page) All characters will be printed in 2 columns: the right shows characters received from your system, and the left are the corresponding hexadecimal values of the characters. It allows users or engineers to verify and debug the program.

For printer without LCD, please see indicators.



Note: PPLB ONLY Printer will enter Dump mode after printing configuration. To return to normal operation mode from Dump mode, press the **CANCEL** button. Another way is to turn off printer power, and then restart printer.

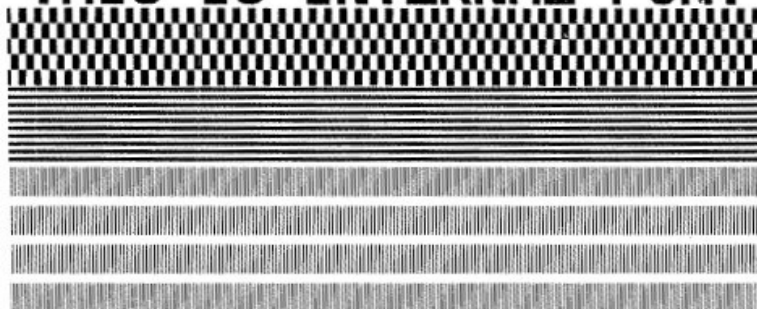
Sample of Configuration Report

```

LABEL PRINTER WITH FIRMWARE
I4-250-V01.01 20160830 PPLB
STANDARD RAM : 32M BYTES
AVAILABLE RAM : 3678K BYTES
FLASH TYPE : ON BOARD 16M BYTES
AVAILABLE FLASH : 8532K BYTES
NO. OF DL SOFT FONTS(FLASH) : 0
NO. OF DL SOFT FONTS(RAM) : 0
NO. OF DL SOFT FONTS(HOST) : 0
H. POSITION ADJUST.: 0000
SEE-THRU-2 SENSOR
REF: 00EA SEE: 0000
RTC TIME: 5/27/16(18:44:59)
MAX LABEL HEIGHT: 100 INCHES
PRINT WIDTH: 823 DOTS
LAB LEN(TOP TO TOP): 79mm
SPEED: 6 IPS
DARKNESS: 8
THERMAL TRANSFER
PRINT LENGTH: 2M
CUT COUNT:0
RS232: 9600, 8, N, 1P, XON/XOFF
CODE PAGE : English (437)
MEDIA : NON-CONTINUOUS
BACKFEED ENABLED
CUTTER DISABLED
PEELER DISABLED
CUTTER/PEELER OFFSET: 0 <+-0.01mm>
IP ADDRESS: 0.0.0.0
SUBNET MASK: 0.0.0.0
GATEWAY: 0.0.0.0
MAC ADDRESS: 78-5F-4C-00-03-16
DHCP: ENABLED
DHCP CLIENT ID: FFFFFFFFFFFFFFFF
FFFFFFFFFFFFFFF
DHCP HOST NAME:
SNMP: ENABLED
SOCKET COMM.: ENABLED
SOCKET PORT: 9100
IPV6 MODE: MANUAL
IPV6 TYPE: NONE
IPV6 ADDRESS: 0000:0000:0000:0000:
0000:0000:0000:0000
LINK LOCAL : 0000:0000:0000:0000:
0000:0000:0000:0000
PRODUCT SN: 00060762267
USB SN: 607FBD462267
BUZZER: DISABLED
ot(0,0)<0.1dot,0.01mm>
rm(0,0)<1+ 0-,0.01mm>
sm(0,0)<1+ 0-,0.01mm>
rv(0,0,0)<0.01v><F>
sv(0,0,0)<0.01v><F>
bv(0,0,0)<0.01v><F>
rso(0)<0.01mm>
sso(0)<0.01mm>
This is internal font 1. 0123456789 ABCabcXyz
This is internal font 2. 0123456789 ABCabcXyz
This is internal font 3. 0123456789 ABCabcXyz
This is internal font 4. 0123456789 ABCXYZ

```

THIS IS INTERNAL FONT



3.4 Resetting to Factory Default

Settings

Be cautioned that this will reset all printer settings back to defaults; if possible, print the configuration label in advance before reset. All settings stored in FLASH memory are retained even after turning off the printer. Printer mode without LCD can see indicators.

To reset the printer to factory default settings:

1. Turn off the printer.
2. Press and hold the **CANCEL** button and turn on the printer.
3. When “RESET ...” is displayed on the LCD and the READY indicator blinks, release the **CANCEL** button.
4. When “READY” is displayed on the LCD, the READY indicator stops blinking but remains illuminated.
5. The following information is now back to defaults:
 - Label parameters
 - Heat (Darkness)
 - Speed
 - Others for specific emulation

For more detail information, refer to CH 3.1.1 NO.26 [Load default](#)

**Note:**

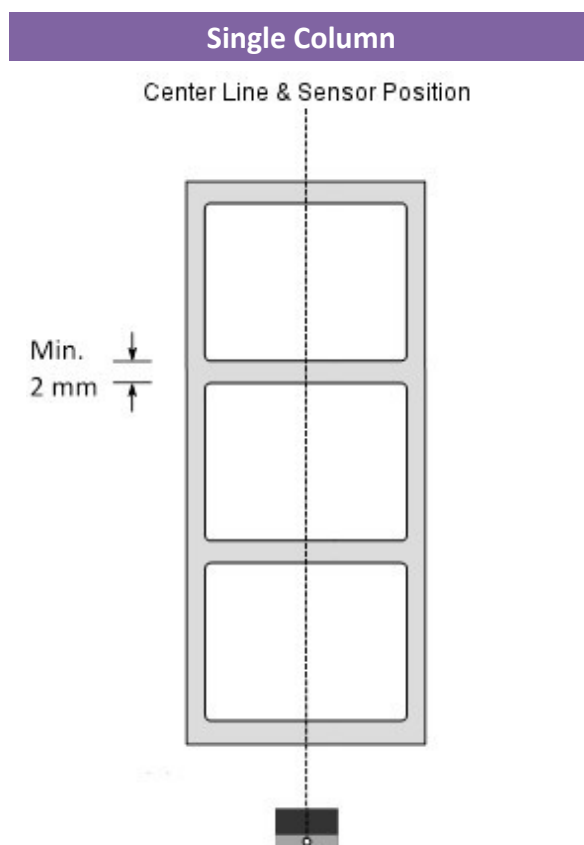
Print length meter which indicates label length already printed cannot be reset.

3.5 Media sensing

Printer offer two types of media sensor: transmissive and reflective. They are used for detecting specific media types. Both sensor types are installed together as a movable module.

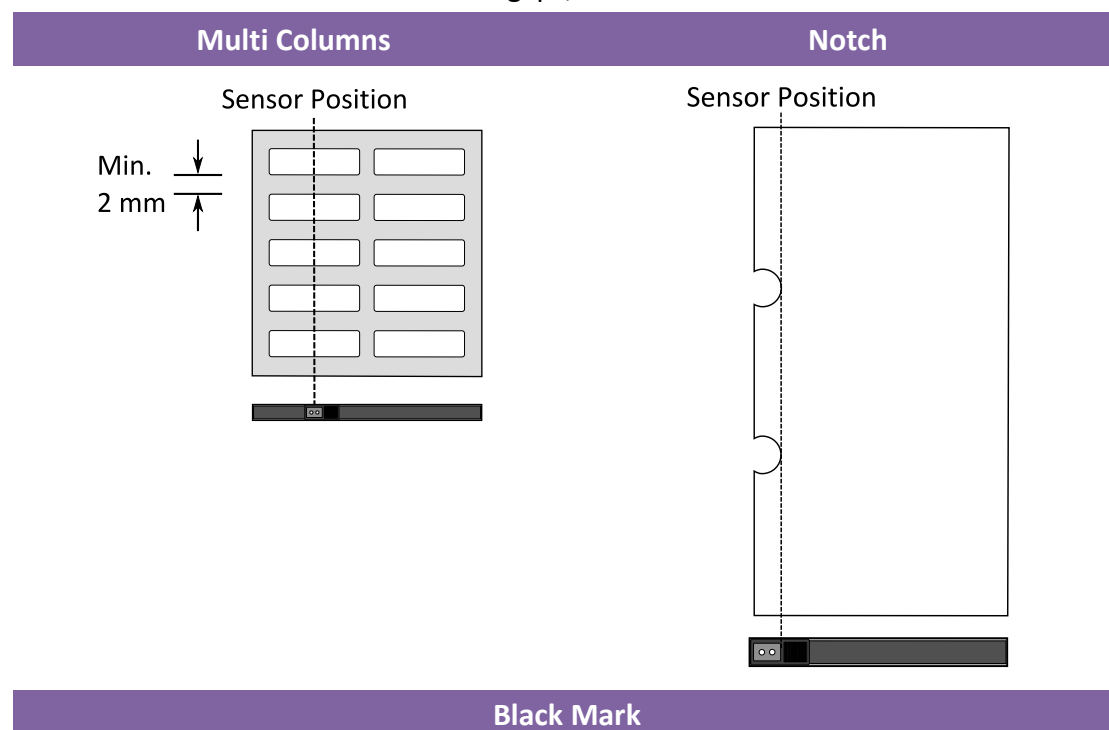
3.4.1 Transmissive sensor

The transmissive sensor is used for detecting gaps across the entire width of the label.

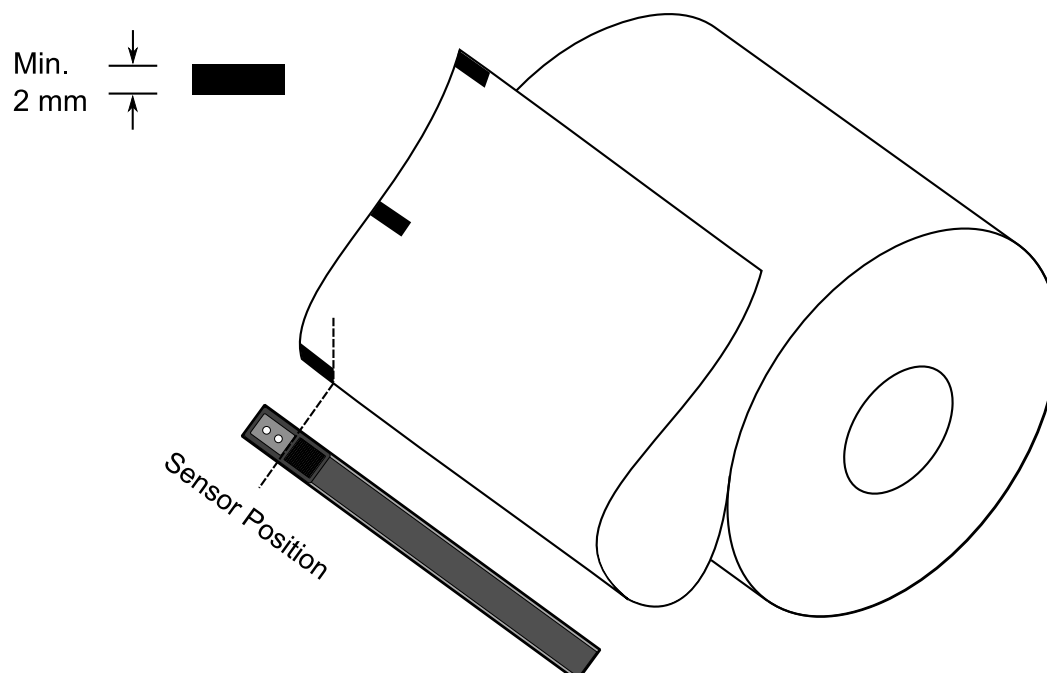


3.4.2 Reflective sensor

The reflective sensor detects gaps, notches and black marks.



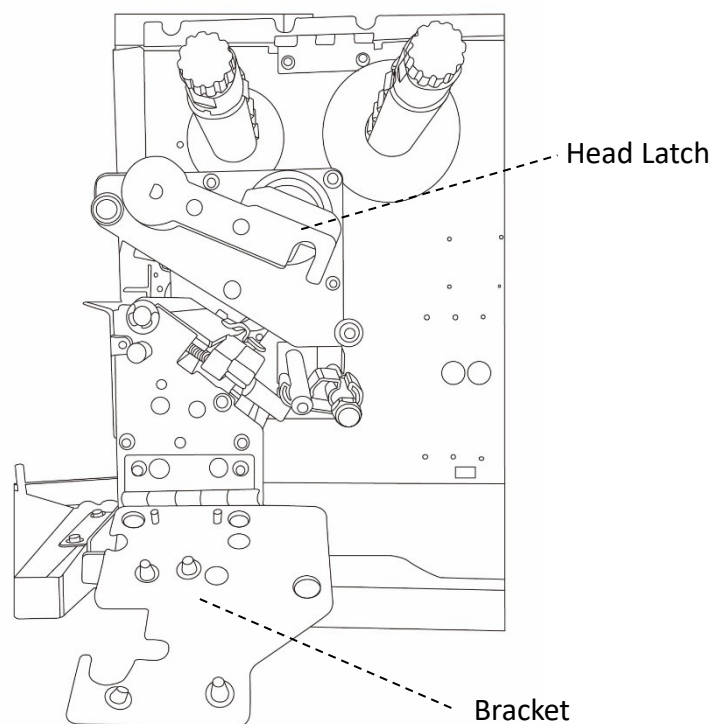
Flip the media so the black-mark side is facing down to align with the sensor.



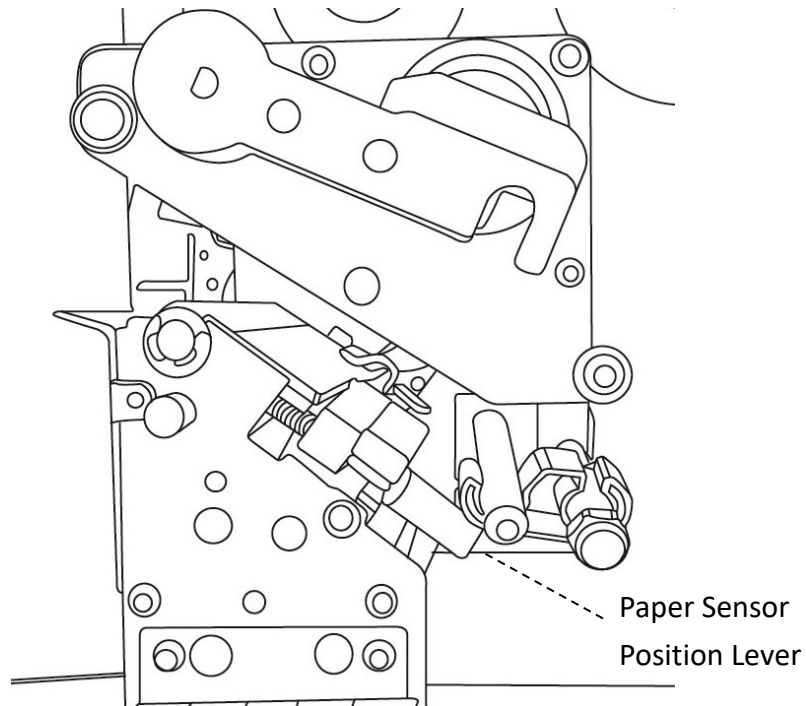
3.4.3 Adjust Position of Label Sensor

Function of the label sensor is to detect the gap, notch, or holes of labels, to help the printer for accurate print positions and label length. For labels with gaps, label sensor can be positioned wherever media locates. If labels with notches or holes are in use, follow the steps below to check position of the label sensor:

- Unlatch the Print head Latch. (as [Load Ribbon](#))

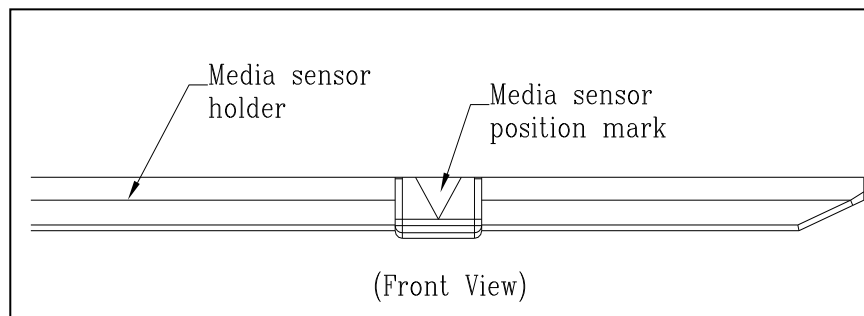


- Pull down Paper Sensor Position Lever, to horizontally adjust position of label sensor.



- Make sure the Media sensor position mark locates right on notch or hole of labels.

Check below.



3.5 Communications

3.5.1 Interfaces and Requirements

This printer comes with USB type A and type B interface, a nine-pin Electronics Industries Association (EIA) RS-232 serial data interface, a standard Centronics parallel interface(Optional), GPIO interface(Optional), .

■ USB Interface Requirements

The Universal Serial Bus (USB) interface is compatible with your existing PC hardware. The USB's "plug and play" design makes installation easy. Multiple printers can share a single USB port/hub. The different usage of type A and B as below.

USB type A	USB Flash drive, USB keyboard or USB Scanner.
USB type B	PC to set printer.

■ Serial (RS-232) Port

The required cable must have a nine-pin "D" type male connector on one end, which is plugged into serial port located on the back of the printer. The other end of the cable connects to a serial port on the host computer. For technical and pin-out information, please refer to [RS-232C](#) in this manual.

■ Centronics Parallel Port(Optional)

You can connect the printer to the host computer's parallel port using any standard Centronics cable. The required cable must have a standard 36-pin parallel connector on one end, which is plugged into the parallel port located on the back of the printer. The other end of the parallel interface cable connects to the printer connector at the host computer. For pin-out information, please refer to [Centronics](#) in this manual.



Note

Centronics allows a much higher communication speed than serial.

■ General-purpose input/output (GPIO)

Pins depend on usage and the signal is user selectable. The function is diversity. For general-purpose, I/O signals programmed as inputs can cause CPU interrupted. For more information, contact local dealer.

■ Ethernet Module Status Indicators

The indicators with two different colors help users understand status of Ethernet:

LED Status	Description	
Both Off	No Ethernet link detected.	
Blinking	The printer waits for printer ready. It will take about 20~30 seconds to be ready.	
Green	Speed LED	On: 100 Mbps link Off: 10 Mbps link
Amber	Link/Activity LED	On: link up Off: link down Blinking: activity

3.6 Driver installation

The bundled printer driver can be applied to all applications under Windows XP/ Vista/ Windows 7/ Windows 8/ Windows 10, supporting 32-bit/ 64-bit operation systems. With this driver you can operate any popular Windows software applications including Argox Bartender UL label editing software or MS Word, etc., to print to this printer.

Drivers can be downloaded from Argox website >> Technical Support >> Download Center >> select product model to access:

<http://www.argox.com/content.php?sno=0000033>

3.6.1 Installing a Plug and Play printer driver (for USB only)

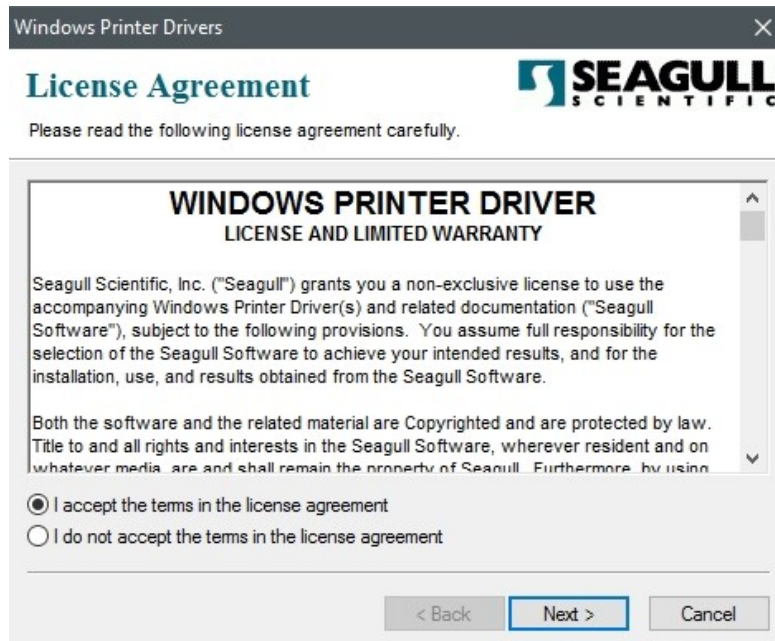
**Note:**

We strongly recommend that you use the Seagull Driver Wizard instead of the Microsoft Windows Add Printer Wizard when installing and updating your Drivers by Seagull.

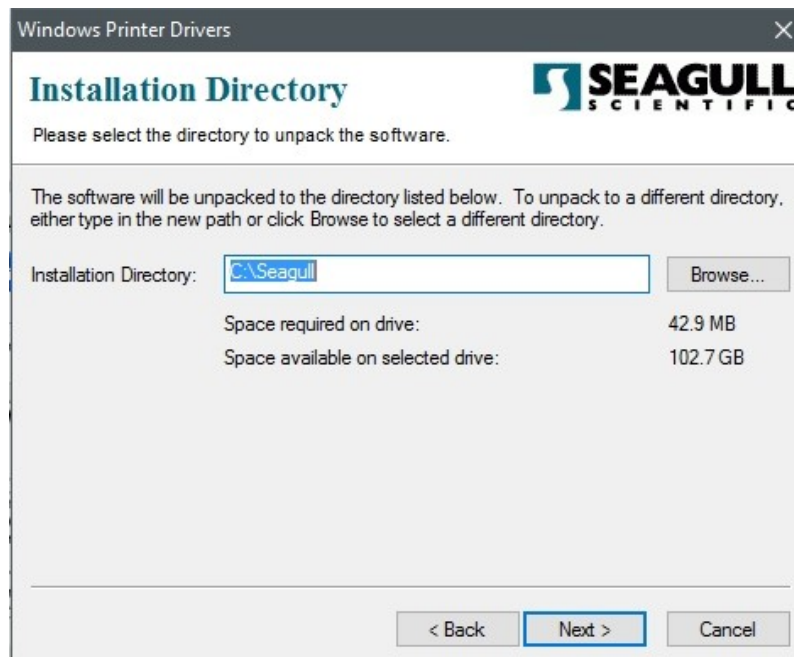
(Even though the "Add Printer Wizard" is from Microsoft, it too easily performs a number of tasks incorrectly when updating existing drivers. It also badly handles the situation where a printer driver is already in use by a Windows application.)

1. Turn off the printer. Plug the power cable into the power socket on the wall, and then connect the other end of the cable to printer's power socket. Connect the USB cable to the USB port on the printer and on the PC.
2. Turn on the printer. If the printer supports Plug-and-Play, and you have successfully connected it using a USB cable, then the Windows Add Hardware Wizard will automatically detect the printer and display a dialog that allows you to install a driver. Click Cancel and do not install the driver using this wizard.

3. Run the driver from Argox website. On the prompt, Windows Printer Driver, select "I accept..." and click "Next".



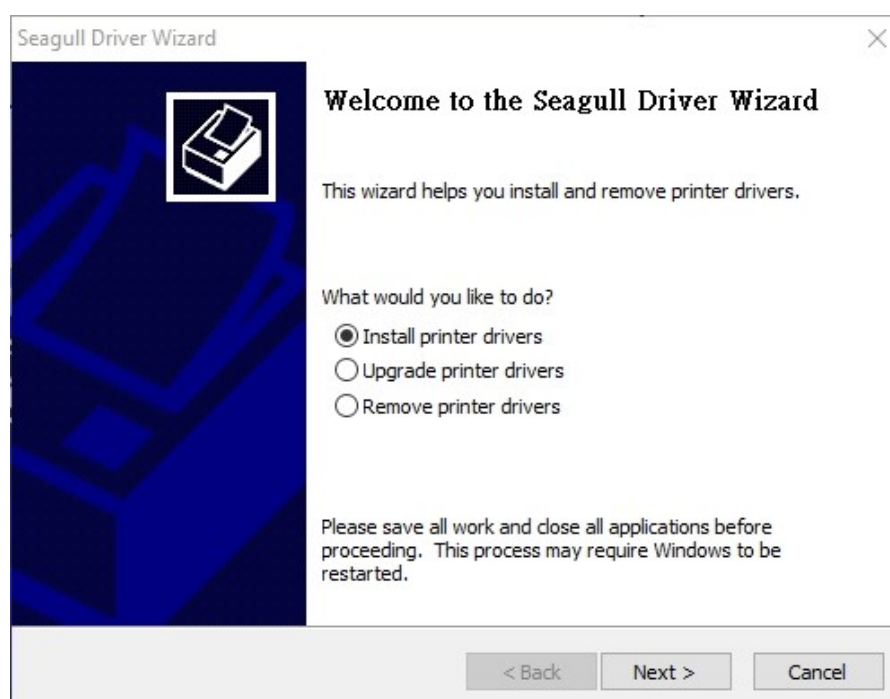
4. Assign the directory to keep Seagull driver, (for example: C:\Seagull) and click "Next".



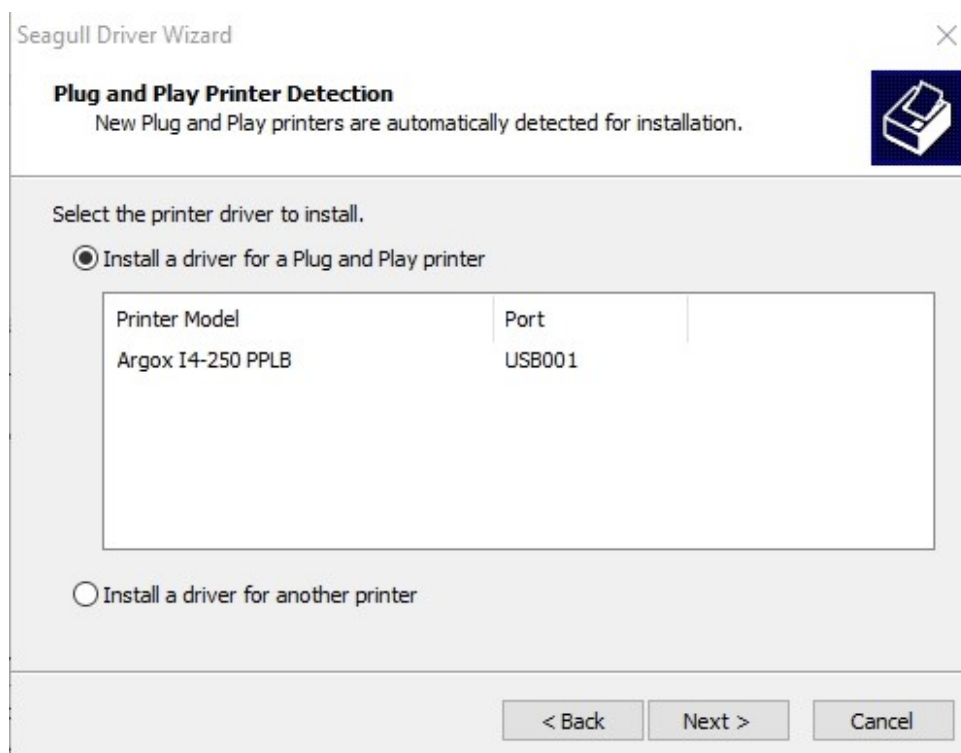
5. Click "Finish".



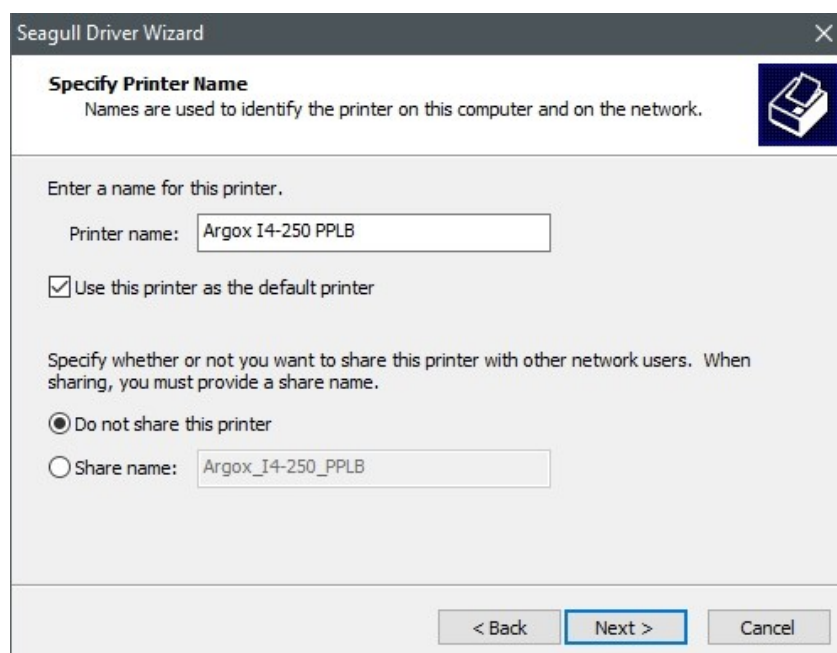
6. Select Install printer drivers and Click "Next"



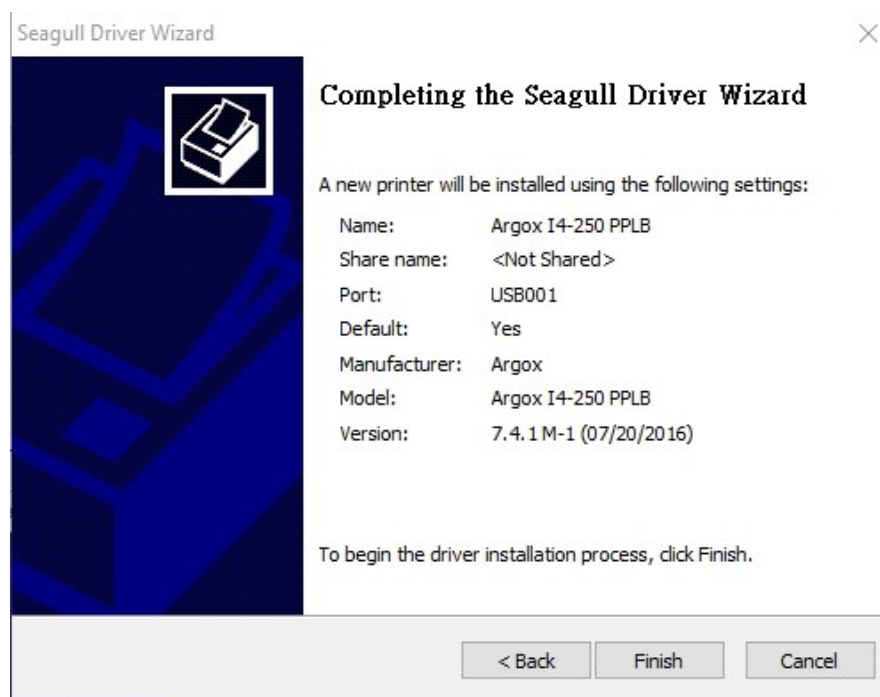
- On the Seagull Driver Wizard prompt, select the first radio button to “Install a driver for a Plug and Play printer” Then click “Next.”



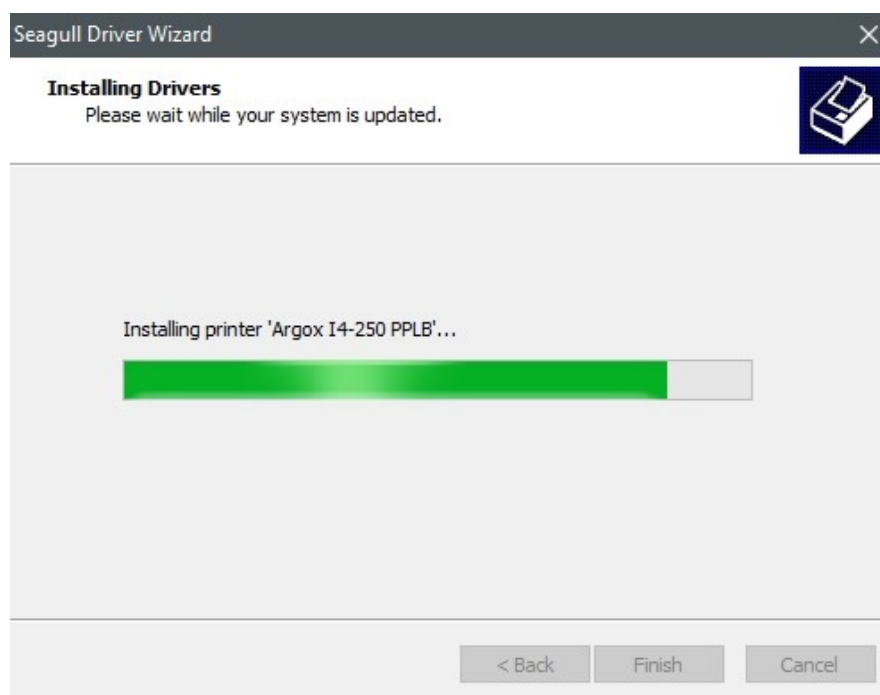
- Enter Printer name (i.e. Argox I4-250 PPLB) and select "do not share this printer", and click "Next"



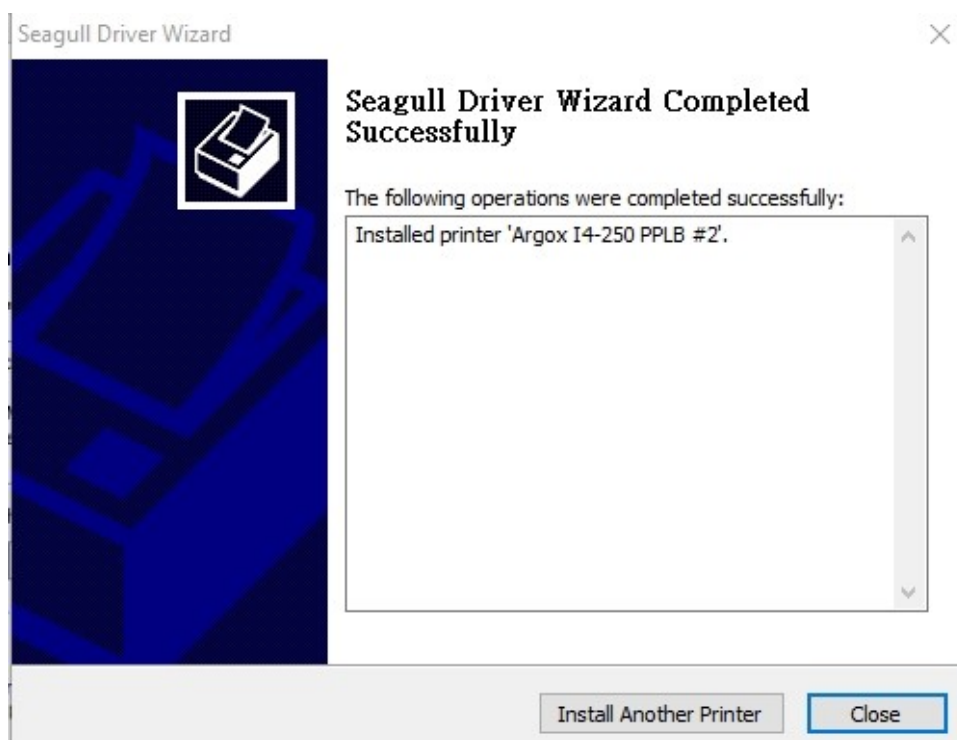
9. Check all the data on the showing screen, if it is correct, click "Finish".



10. After the related files have been copied to your system, click "Finish".



11. After driver installation is complete, click "Close". The driver should now be installed.

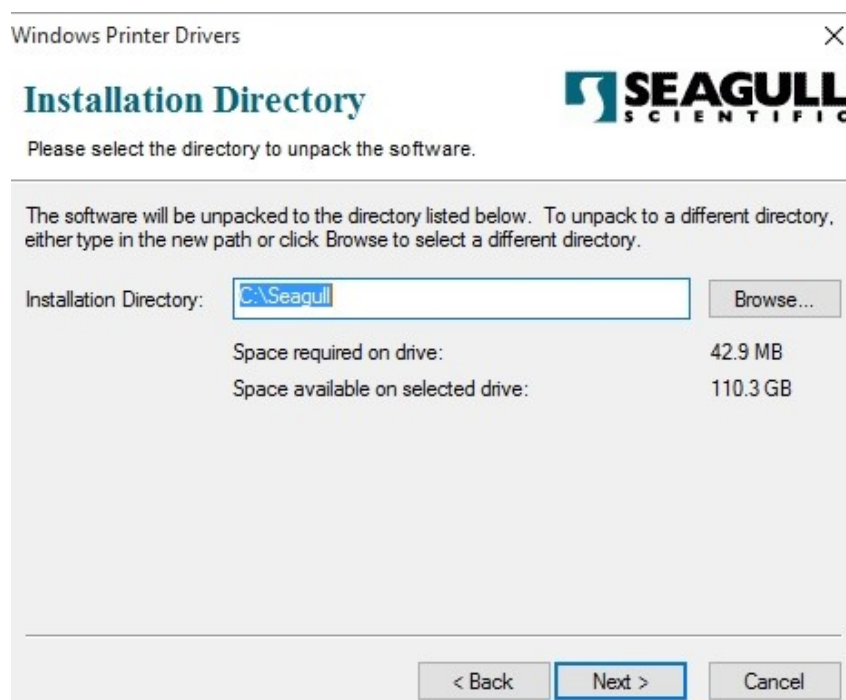


3.6.2 Installing a Printer Driver (for other interfaces except USB)

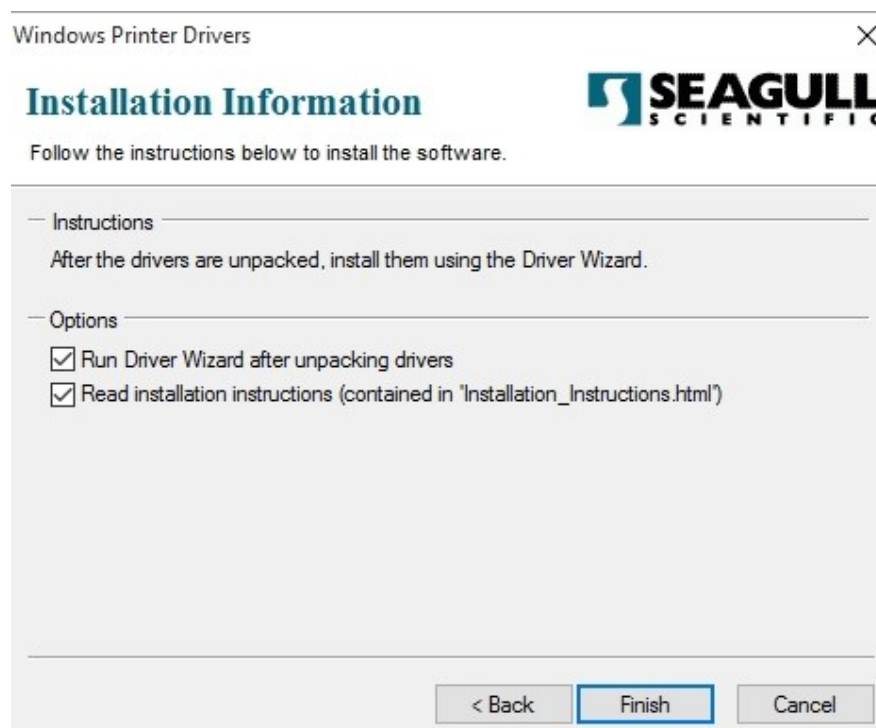
1. Turn off the printer. Plug the power cable into the power socket on the wall, and then connect the other end of the cable to printer's power socket. Connect the Parallel cable, Serial cable, or Ethernet cable to the proper port on the printer and on your computer.
2. Run the driver from Argox website. On the prompt, Windows Printer Driver, select "I accept..." and click "Next".



3. Assign the directory to keep Seagull driver, (for example: C:\Seagull) and click "Next".



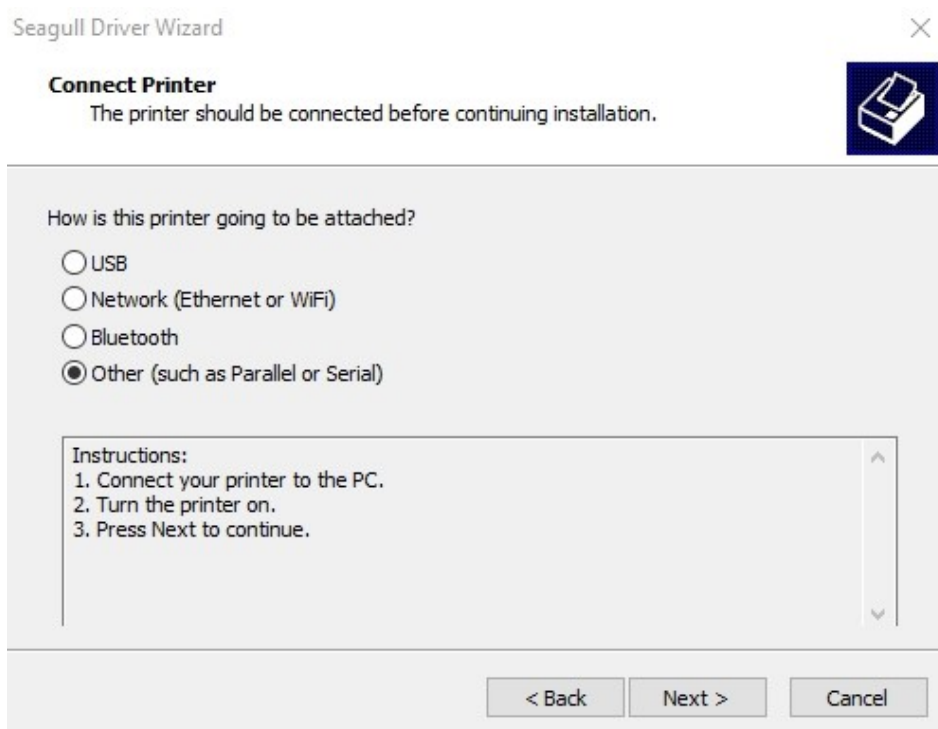
4. Click "Finish".



5. Select Install printer drivers and Click "Next"

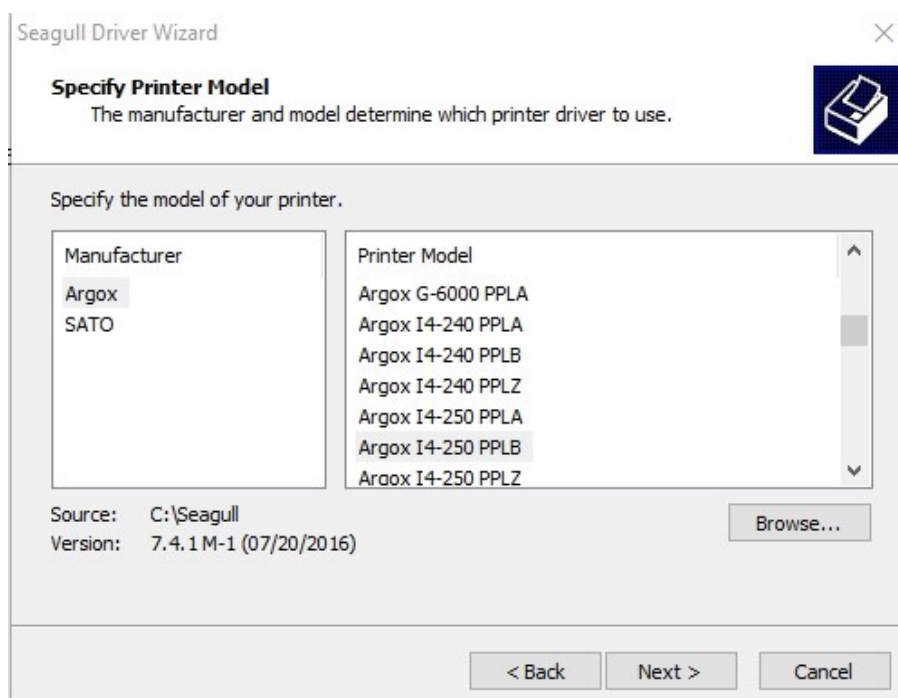


6. Make sure printer is connected to PC, select "Other" and click "Next":

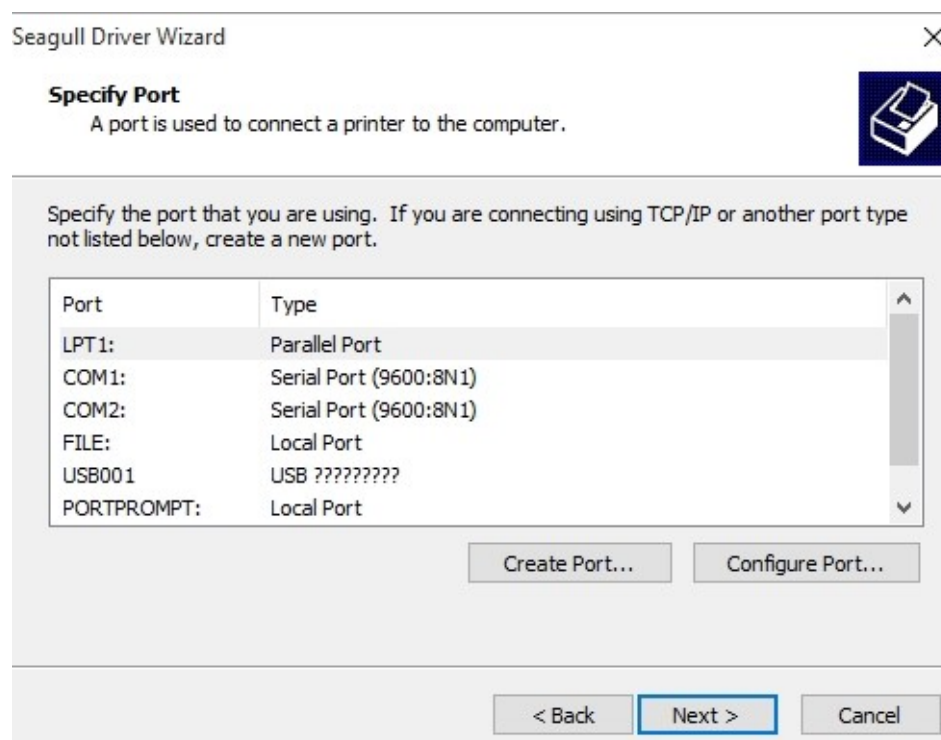


7. Select model & emulation - the following examples are based on model I4-250

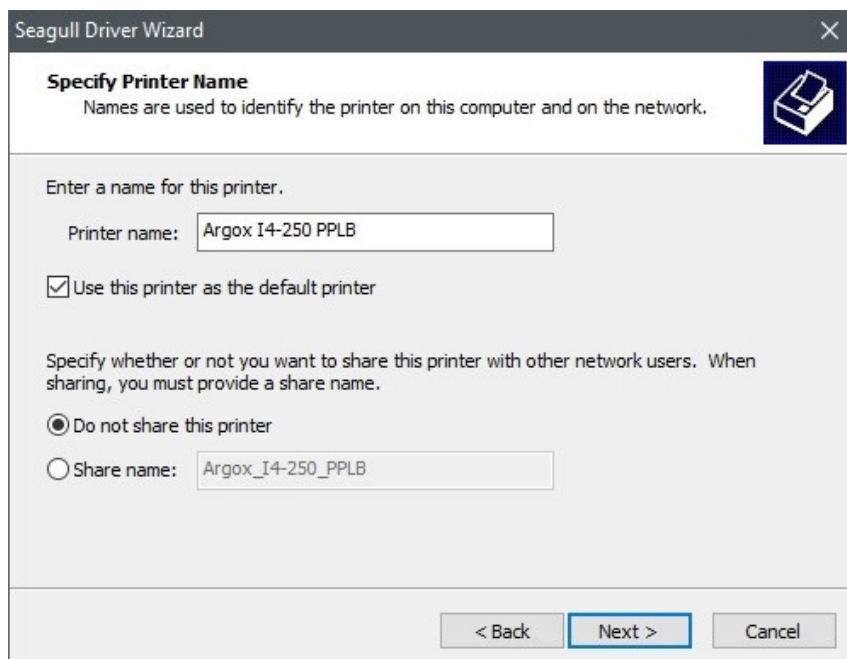
PPLB:



8. Select the port of the printer and click "Next".

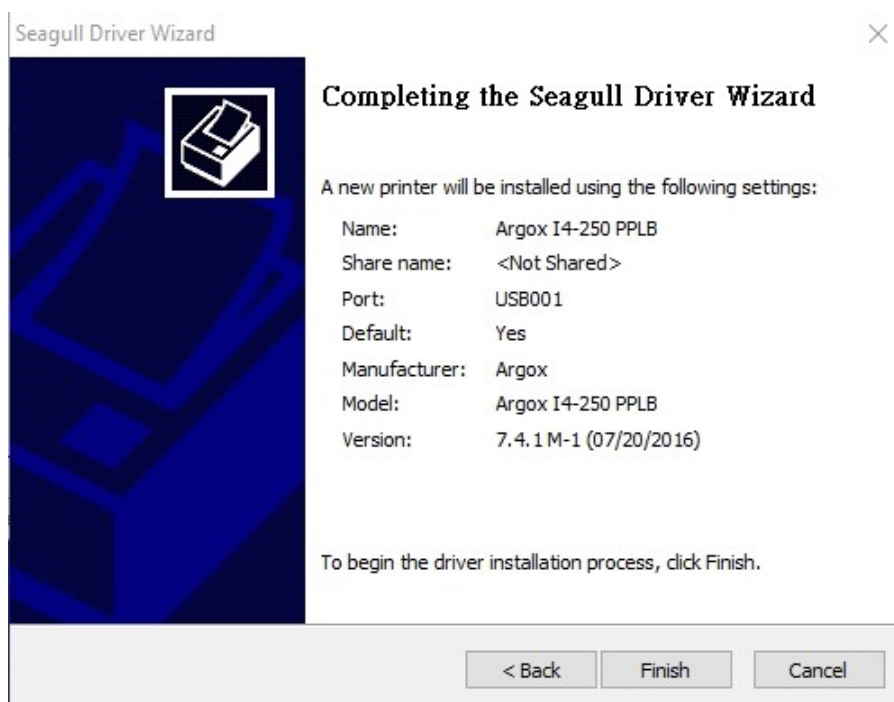


9. Enter Printer name (i.e. Argox I4-250 PPLB) and select "do not share this printer", and click "Next".



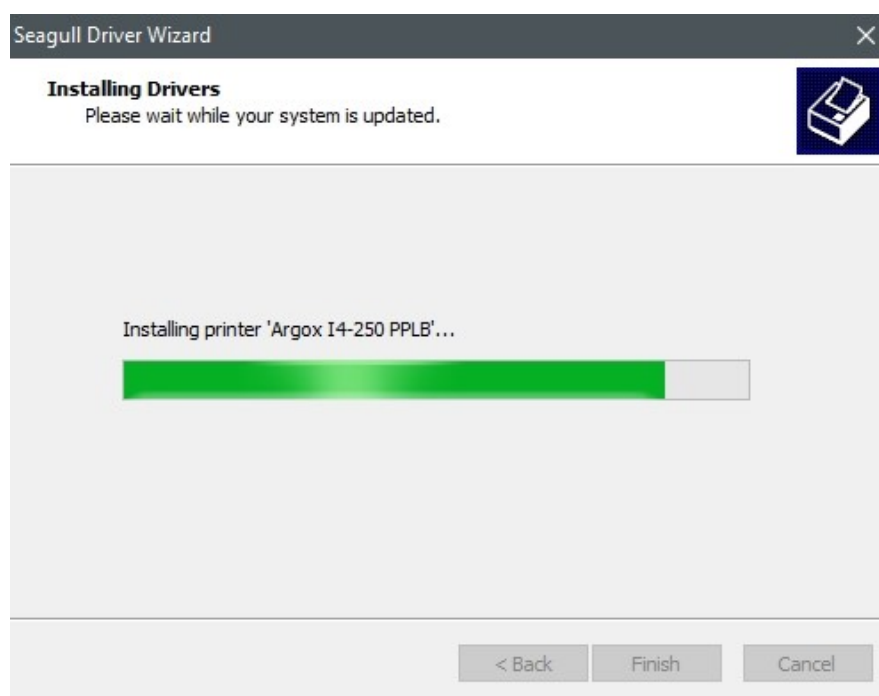
The screenshot shows the 'Specify Printer Name' step of the Seagull Driver Wizard. The window title is 'Seagull Driver Wizard'. The main heading is 'Specify Printer Name' with a sub-instruction: 'Names are used to identify the printer on this computer and on the network.' There is a printer icon in the top right. The text 'Enter a name for this printer.' is followed by a text box labeled 'Printer name:' containing 'Argox I4-250 PPLB'. Below this is a checked checkbox 'Use this printer as the default printer'. Further down, the text 'Specify whether or not you want to share this printer with other network users. When sharing, you must provide a share name.' is followed by two radio button options: 'Do not share this printer' (selected) and 'Share name:' (with a text box containing 'Argox_I4-250_PPLB'). At the bottom are three buttons: '< Back', 'Next >' (highlighted with a blue border), and 'Cancel'.

10. Check all the data on the showing screen, if it is correct, click "Finish".

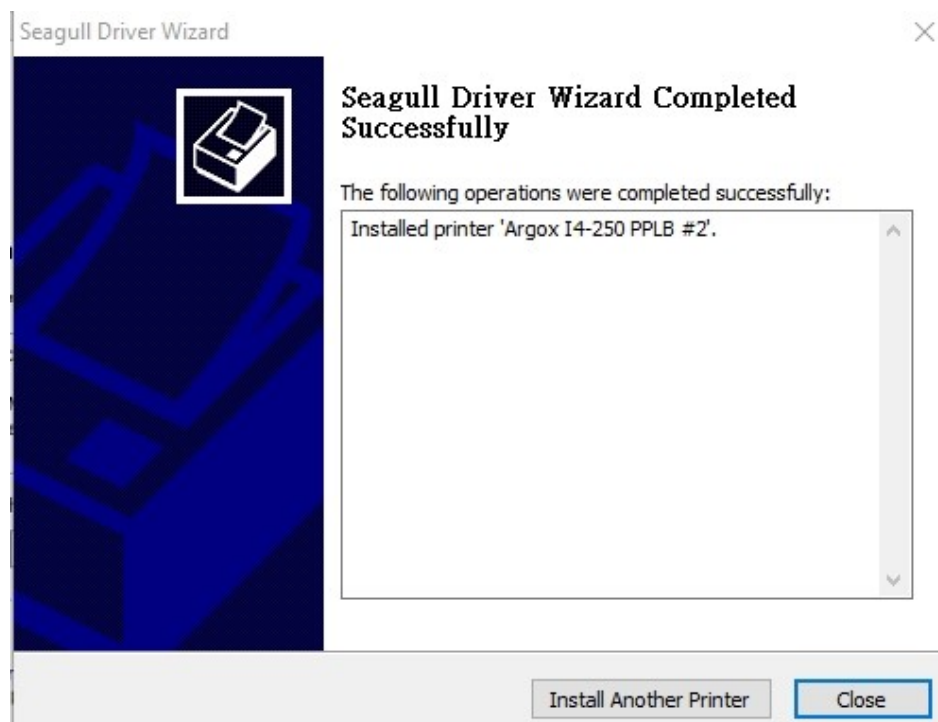


The screenshot shows the 'Completing the Seagull Driver Wizard' screen. The window title is 'Seagull Driver Wizard'. On the left is a large blue graphic with a printer icon. The main heading is 'Completing the Seagull Driver Wizard'. Below this is the text 'A new printer will be installed using the following settings:'. A list of settings follows: Name: Argox I4-250 PPLB, Share name: <Not Shared>, Port: USB001, Default: Yes, Manufacturer: Argox, Model: Argox I4-250 PPLB, Version: 7.4.1 M-1 (07/20/2016). At the bottom, the text 'To begin the driver installation process, click Finish.' is displayed. At the very bottom are three buttons: '< Back', 'Finish', and 'Cancel'.

11. After the related files have been copied to your system, click "Finish".

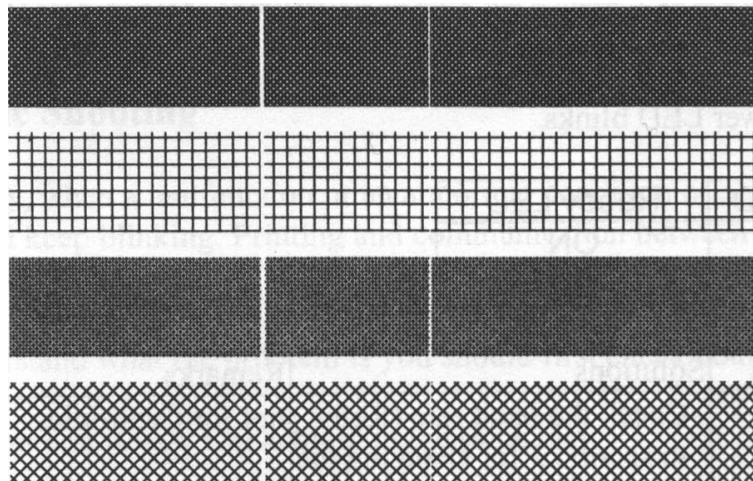


12. After driver installation is complete, click "Close". The driver should now be installed.



4 Maintenance

Vertical streaks in the printout usually indicate a dirty or faulty print head. (Refer to the following examples.) Clean the print head. If the problem persists, replace the print head.



For unstable ribbon roll rotation, check the label path and make sure the head latch is securely closed.

Poor printout quality:

- The ribbon may not match the media in use.
- Adjust the Darkness (heat temperature).
- Slow down the print speed.
- Refer to the following and clean the related spare parts.

4.1 Cleaning

To maintain print quality and prolong the printer's life, you need to perform some routine maintenance. Daily maintenance should be done for high volume printing, and weekly for low volume printing.



Warning Always turn off the printer before cleaning.

4.1.1 Printhead

It is essential to keep printhead clean if you want the best print quality. We strongly recommend that you clean the printhead when you load a new media roll. If the printer is operated in critical environment, or the print quality declines, you need to clean the printhead more frequently.

Keep in mind these things before you clean:

- Keep the water away in case of corrosion on heating elements.
- If you just finish printing, wait until the printhead cools down.
- Do not touch the printhead with bare hands or hard objects.

Cleaning steps:

1. Moisten a soft cloth or a cotton swab with ethyl alcohol.
2. Gently wipe the printhead in one direction. That is, wipe it only from left to right or vice versa. Do not wipe back-and-forth, in case dust or dirt attaches to the printhead again.



Note Printhead warranty becomes void if printhead's serial number is removed, altered, defected, or made illegible, under every circumstance.

4.1.2 Platen Roller

The platen roller is also important for print quality. Dirty platen roller may damage the printhead. Clean the platen roller right away if the adhesive, dirt or dust accumulates on it.

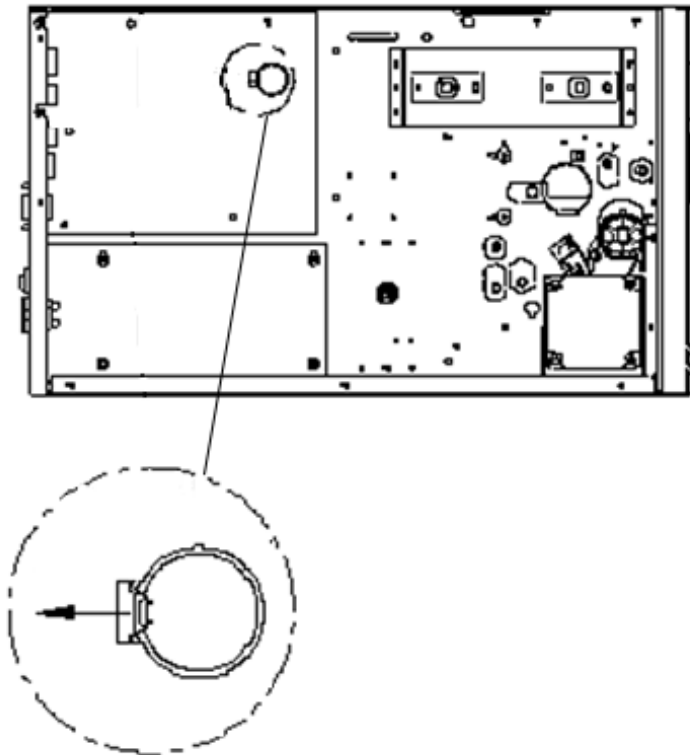
1. Moisten a soft cloth with absolute ethyl alcohol.
2. Gently wipe the platen roller to remove the dust and adhesive.

4.2 RTC Battery Replacement

RTC stands for real-time clock. It is a battery powered clock that keep track of the current date and time. If your printer has a built-in RTC, you'll find the RTC battery on the main board. The RTC battery keeps the RTC running even if the printer is turned off. If the battery is low or out, you need to replace it with a new one.

To replace a RTC battery:

1. Open the left cover of printer. Turn off the printer.
2. Locate the battery on the main board.
3. Remove the old coin battery and install a new one.
4. Turn on the printer.

**CAUTION:**

Risk of explosion if battery is replaced by an incorrect type. Dispose of used batteries according to the instructions.

5 Troubleshooting

This chapter provides the information about printer problems and solutions.

5.1 Printer issues

The printer won't turn on

- Did you attach the AC power cord?
- Check the power connection from the wall socket to the printer. Test the power cord and the socket with other electrical devices.
- Disconnect the printer from the wall socket, and connect it again.

The printer turns itself off

- Turn on the printer again.
- If the printer keeps turning itself off, check the socket and make sure it has enough power for the printer.

The printer does not feed the media out

- The media is not loaded correctly. See Section 2.3, "[Loading Media](#)" to reload the media.
- If there is a paper jam, clear it.

5.2 Media issues

The media is out

- Load a new media roll.

The paper is jammed

- Open the printer and clear the jammed paper.
- Make sure the paper is held properly by the **Media Guides**.

The printing position is not correct

- Did you use the correct media type for printing?
- The media is not loaded correctly. See Section 2.3, "[Loading Media](#)" to reload the media.
- The media sensor needs to be calibrated. See Section 3.2, "[Printing Media Calibration & Configuration](#)" to calibrate the sensor.
- The media sensor is dirty. Clean the media sensor.

Nothing is printed

- The media is not loaded correctly. See Section 2.3, "[Loading Media](#)" to reload the media.
- The print data might not be sent successfully. Make sure the interface is set correctly in the printer driver, and send the print data again.
- Make sure the media and ribbon are both matched.

The print quality is poor

- The printhead is dirty. Clean the printhead.
- The platen roller is dirty. Clean the platen roller.
- Adjust the print darkness, or lower the print speed.
- The media is incompatible for the printer. Use appropriate media roll instead.

5.3 Ribbon issues

The ribbon is out

- Load a new ribbon roll.

The ribbon is broken

- Check the print darkness and adjust it if it is too high, and take the following steps to fix the broken ribbon:
 1. Unload the ribbon supply roll and take-up roll from the printer.
 2. Pull the ribbon from the supply roll so it overlaps the broken end of the take-up roll.
 3. Tape the overlapped parts together.
 4. Reload both rolls into the printer.

The ribbon is “printed out” with the media

- The ribbon is not loaded correctly. See Section 2.4, “[Loading Ribbon](#)” to reload the ribbon.
- The printhead temperature is too high. Reload the ribbon and print a configuration label to check the settings (See Section 3.2, “[Printing Media Calibration & Configuration](#)”). If the print darkness is very high, adjust it in printer preference, or reset your printer (see Section 3.3, “[Resetting to Factory Default Setting](#)”).

The ribbon is wrinkled

1. Make sure the ribbon is loaded correctly.
Rotate Thumb Wheel of Ribbon spindles to straighten the ribbon.

5.4 Other issues

There are broken lines in the printed label

- The printhead is dirty. Clean the printhead.

The printhead temperature is extremely high

- The printhead temperature is controlled by the printer. If it is extremely high, the printer will stop printing automatically, until the printhead is cool down. After that, the printer will resume printing automatically, if there is any unfinished print job.

The printhead is broken

- Contact your local dealer for assistance.

6 Specifications

This chapter provides specifications for the printer.

6.1 Printer

Model	I4-240	I4-250	I4-350
Print method	Direct Thermal & Thermal Transfer		
Resolution	203 dpi (8 dots/mm)	300 dpi (12 dots/mm)	
Operation Mode	Standard: Continuous mode, Tear-off mode Optional: Cutter mode, Peeler mode		
Sensor	Media Reflective sensor x 1 (movable) & Media Transmissive sensor x 1 (movable) / Head open switch / Ribbon end sensor		
Operation interface	LED indicator x 3, Button x 3	LED indicator x 3, Button x 3, RTC battery, LCD display	
Battery for RTC	Type: CR2032, +3V, 225mAh		
Print Speed	2-6 ips (51~152 mm/s)	2-8 ips (51~203 mm/s)	2-6 ips (51~152 mm/s)
Print Length	Max 100”(2540 mm) Min 0.2”(5mm)	50”(1270mm) 0.2”(5mm)	
Print Width	4.25” (108 mm)	4.16” (105.7 mm)	
Communication Interface	Standard: Ethernet, dual USB hosts, USB device, RS-232 Option: Wi-Fi (IEEE 802.11 b/g/n), GPIO, Parallel, Buzzer		
Programming Language	Standard: PPLA+PPLB+PPLZ		
Accessories	Guillotine: Full Cutter, Partial Cutter, Rotary Cutter, Peeler, Rewinder		
Onboard Memory	32 MB SDRAM (3.6 MB User Available) 16MBFlash ROM (8.4 MB User Available) USB storage up to 32 GB (FAT32 format only)		
CPU Type	32 bit RISC microprocessor		
Software---Label editing	Windows Win 10), BarTender®	Driver (Windows XP/Vista/ Win 7/ from Seagull	Win 8/ Scientific

Model	I4-240	I4-250	I4-350
Software---	Utility Printer Tool		
Agency Listing	CE, FCC, CB/LVD, cULus, ICES, Energy Star		



Note Print quality and speed is based on 15% print coverage.

6.1.1 Fonts, Barcodes, and Graphics Specification

The specifications of fonts, bar codes and graphics depends on the printer emulation. The emulations PPLA, PPLB, and PPLZ are printer programming languages, through which the host can communicate with your printer.

Printer Programming Language PPLA

Programming Language	PPLA
Internal fonts	9 fonts with different point size 6 fonts with ASD smooth font. Courier font with different symbol sets.
Symbol sets (Code pages)	Courier font symbol set: Roman-8, ECMA-94, PC, PC-A, PC-B, Legal, and PC437 (Greek), Russian.
Soft fonts	Downloadable soft fonts by Print Tool
Font size	1x1 to 24x24 times
Character rotation	0, 90, 180, 270 degree, 4 direction rotation
Graphics	PCX, BMP, IMG, GDI and HEX format files
1D Barcodes	Code 39、UPC-A、UPC-E、Code 128 subset A/B/C、EAN-13、EAN-8、HBIC、Codabar、Plessey、UPC2、UPC5、Code 93、Postnet、UCC/EAN-128、, UCC/EAN-128 K-MART、UCC/EAN-128 Random weight、Telepen、FIM、Interleaved 2 of 5 (Standard/with modulo 10 checksum/ with human readable check digit/ with modulo 10 checksum & shipping bearer bars) 、GS1 Data bar (RSS)
2D Barcodes	MaxiCode、PDF417、Data Matrix (ECC 200 only) 、QR code、Composite Codes、Aztec

Printer Programming Language PPLB

Programming Language	PPLB
Internal fonts	5 fonts with different point size
Symbol sets (Code pages)	8 bits code page : 437, 850, 852, 860, 863, 865, 857, 861, 862, 855, 866, 737, 851, 869, 1252, 1250, 1251, 1253, 1254, 1255 7 bits code page: USA, BRITISH, GERMAN, FRENCH, DANISH, ITALIAN, SPANISH, SWEDISH and SWISS
Soft fonts	Downloadable soft fonts by Print Tool
Font size	1x1 to 24x24 times
Character rotation	0, 90, 180, 270 degree, 4 direction rotation
Graphics	PCX , Binary Raster, BMP and GDI
1D Barcodes	Code 39、UPC-A、UPC-E、Matrix 2 of 5、UPC-Interleaved 2 of 5、 Code 39 with check sum digit 、Code 93、EAN-13、EAN-8 (Standard, 2 /5digit add-on) 、Codabar、Postnet、Code128 subset A/B/C、 Code 128 UCC (shipping container code) 、 Code 128 auto、UCC/EAN code 128 (GS1-128) 、 Interleave 2 of 5、Interleaved 2 of 5 with check sum、Interleaved 2 of 5 with human readable check digit、German Postcode、Matrix 2 of 5、UPC Interleaved 2 of 5、EAN-13 2/5 digit add-on、UPCA 2/5 digit add-on、UPCE 2/5 digit add-on、 GS1 Data bar (RSS)
2D Barcodes	MaxiCode、PDF417、Data Matrix (ECC 200 only) 、QR code、Composite Codes、Aztec

Printer Programming Language PPLZ

Programming Language	PPLZ
Internal fonts	8 (A~H) fonts with different point size. 8 AGFA fonts: 7 (P~V) fonts with fixed different point size (not scalable). 1 (O) font with scaling point size.
Symbol sets (Code pages)	USA1, USA2, UK, HOLLAND, DENMARK/NORWAY, SWEDEN/FINLAND, GERMAN, FRANCE1, FRANCE2, ITALY, SPAIN, MISC, JAPAN, IBM850, Multibyte Asian Encodings, UTF-8, UTF-16 Big-Endian, UTF-16 Little- Endian, Code page 1250, 1251, ,1252, 1253, 1254
Soft fonts	Downloadable soft fonts by Print Tool
Font size	1x1 to 10x10
Character rotation	0, 90, 180, 270 degree, 4 direction rotation
Graphics	GRF, Hex and GDI
1D Barcodes	Code39、UPC-A、UPC-E、Postnet、Code128 subset A/B/C、Interleave 2 of 5、 Interleaved 2 of 5 with check sum、 Interleaved 2 of 5 with human readable check digit、 Code 93、Code 39 with check sum digit、 MSI、EAN-8、Codabar、Code 11、EAN-13、 Plessey、GS1 Data bar (RSS) 、Industrial 2 of 5、 Standard 2 of 5、Logmars
2D Barcodes	MaxiCode、PDF417、Data Matrix (ECC 200 only) 、 QR code、Composite Codes、Aztec

6.2 Media & Ribbon

Properties	Description
Media Size	Max. width:4.4" (112mm). Min. width: 1" (25.4 mm). Thickness:0.0025"~0.01" (0.0635mm~0.254mm) 8"(203mm) OD on a 3"(76mm) ID core. 7"(177.8mm) OD on a 1.5"(38mm) ID core. Min. width 2.3" (58mm)for partial cutter options. Min. length 1"(25.4mm)for cutter options.
Media Type	Roll-feed, die-cut, continuous, fan-fold, tags, ticket or plain paper or label.
Ribbon Size	Width:1"~4"(25.4 mm~112 mm) Length: max 360m Wax, 300m Semi-Resin. Max OD 3" (76 mm). Core size ID 1"(25.4 mm).
Ribbon Type	Wax, Wax/Resin, Resin (Ribbon wound ink-side out or ink-side in)

6.3 Bar codes

Programming Language	PPLA	PPLB	PPLZ
One Dimensional Bar Code	UPC-A, UPC-E, JAN/EAN, CODE39, CODE93, CODE128, GS1-128 (UCC/EAN128), CODABAR (NW-7), ITF, Industrial 2of5, MSI, UPC add-on code, POSTNET, GS1 DataBar Omnidirectional, GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional, GS1 DataBar Limited, GS1 DataBar Expanded, GS1 DataBar Expanded Stacked,		
Two Dimensional Bar Code	QR Code, PDF417 (including MicroPDF), DataMatrix (ECC200), GS1 DataMatrix, MaxiCode		
Composite Symbol	EAN-13 Composite (CC-A/CC-B), EAN-8 Composite (CC-A/CC-B), UPC-A Composite (CC-A/CC-B), UPC-E Composite (CC-A/CC-B), GS1 DataBar Composite (CC-A/CC-B), GS1 DataBar Truncated Composite (CC-A/CC-B), GS1 DataBar Stacked Composite (CC-A/CC-B), GS1 DataBar Expanded Stacked Composite (CC-A/CC-B), GS1 DataBar Expanded Composite (CC-A/CC-B), GS1 DataBar Stacked Omnidirectional Composite (CC-A/CC-B), GS1 DataBar Limited Composite (CC-A/CC-B), GS1-128 Composite (CC-A/CC-B/CC-C)		
Graphics	PPLA: PCX, BMP, IMG, HEX,GDI PPLB: PCX, BMP, Binary raster, GDI PPLZ: GRF, Hex, GDI		

6.4 Electrical and operating

environment

Properties	Description
Power Supply	Voltage: AC 100 V ~ 240 V $\pm$ 10 % (full range) Frequency: 50 Hz - 60 Hz $\pm$ 5 %
Temperature	Operating: 40°F~100°F (4°C~38°C) Storage: -4°F~122°F (-20°C~50°C)
Humidity	Operating: 25 %RH ~ 85 %RH (non-condensing) Storage: 10 %RH ~ 90 %RH (non-condensing)

6.5 Physical dimension

Dimension	Size and Weight
Size	W 250mm x H 263mm x D 418 mm
Weight	11 kg(24lbs)



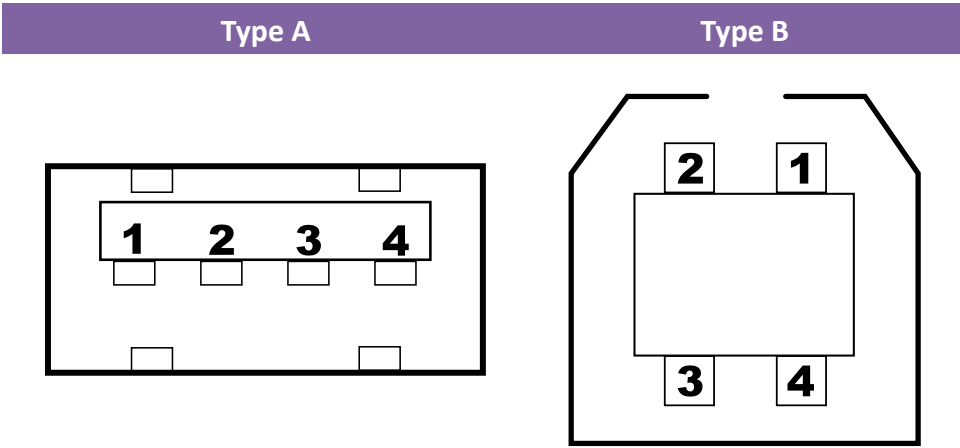
Note The specifications may be changed at any time without prior notice. For more information about the new specifications, visit Argox website or contact your dealer.

6.6 Interfaces

This section provides information about IO port specifications for the printer.

6.6.1 USB

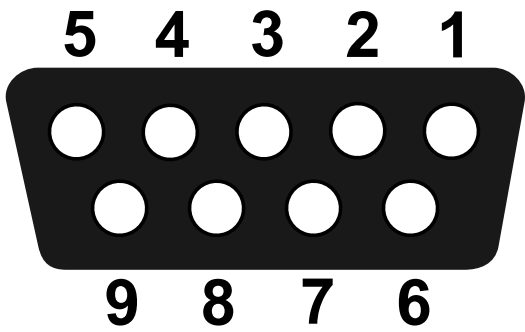
There are two common USB connectors. Typically, type A is found on hosts and hubs; type B is found on devices. The figure below shows their pinouts.



Pin	Signal	Description
1	VBUS	+5V
2	D-	Differential data signaling pair -
3	D+	Differential data signaling pair +
4	Ground	Ground

6.6.2 RS-232C

The RS-232C on the printer is DB9 female. It transmits data bit by bit in asynchronous start-stop mode. The figure below shows its pinout.



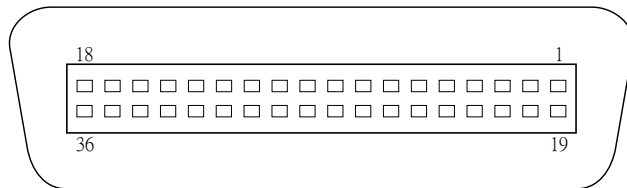
Pin	Signal	Description
1	+5V	Reserved for (External Device)
2	TxD	Transmit
3	RxD	Receive
4	NC	No Connection
5	GND	Ground
6	NC	Shorted to Pin 8
7	CTS	Clear to Send
8	RTS	Request to Send
9	NC	No Connection



Note Pin 1 is reserved for External Device, the maximum current is 500mA

6.6.3 Centronics

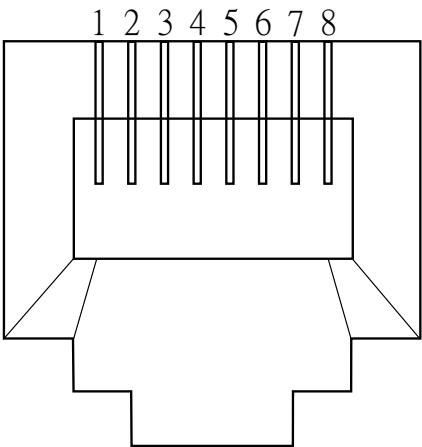
The 36-pin Centronics on the printer uses parallel communication, and complies with IEEE 1284 compatibility mode (also called SPP, Standard Parallel Port). The figure below shows its pinout.



Pin	Signal Direction	Signal	Pin	Signal Direction	Signal
1	To Printer	/STROBE	19	S-GND	Signal-GND
2	To Printer	Data 1	20	S-GND	Signal-GND
3	To Printer	Data 2	21	S-GND	Signal-GND
4	To Printer	Data 3	22	S-GND	Signal-GND
5	To Printer	Data 4	23	S-GND	Signal-GND
6	To Printer	Data 5	24	S-GND	Signal-GND
7	To Printer	Data 6	25	S-GND	Signal-GND
8	To Printer	Data 7	26	S-GND	Signal-GND
9	To Printer	Data 8	27	S-GND	Signal-GND
10	From Printer	/ACK	28	S-GND	Signal-GND
11	From Printer	BUSY	29	S-GND	Signal-GND
12	From Printer	PE	30	S-GND	Signal-GND
13	From Printer	SELECT	31	To-Printer	LPTINIT
14	To Printer	AUTO	32	From Printer	/FAULT
15	NC		33	NC	
16	S-GND	Signal-GND	34	NC	
17	P-GND	Power-GND	35	NC	
18	Power	5V	36	To Printer	SELIN

6.6.4 Ethernet

The Ethernet uses RJ-45 cable, which is 8P8C (8-Position 8-Contact). The figure below shows its pinout.



Pin	Signal
1	Transmit+
2	Transmit-
3	Receive+
4	Reserved
5	Reserved
6	Receive-
7	Reserved
8	Reserved